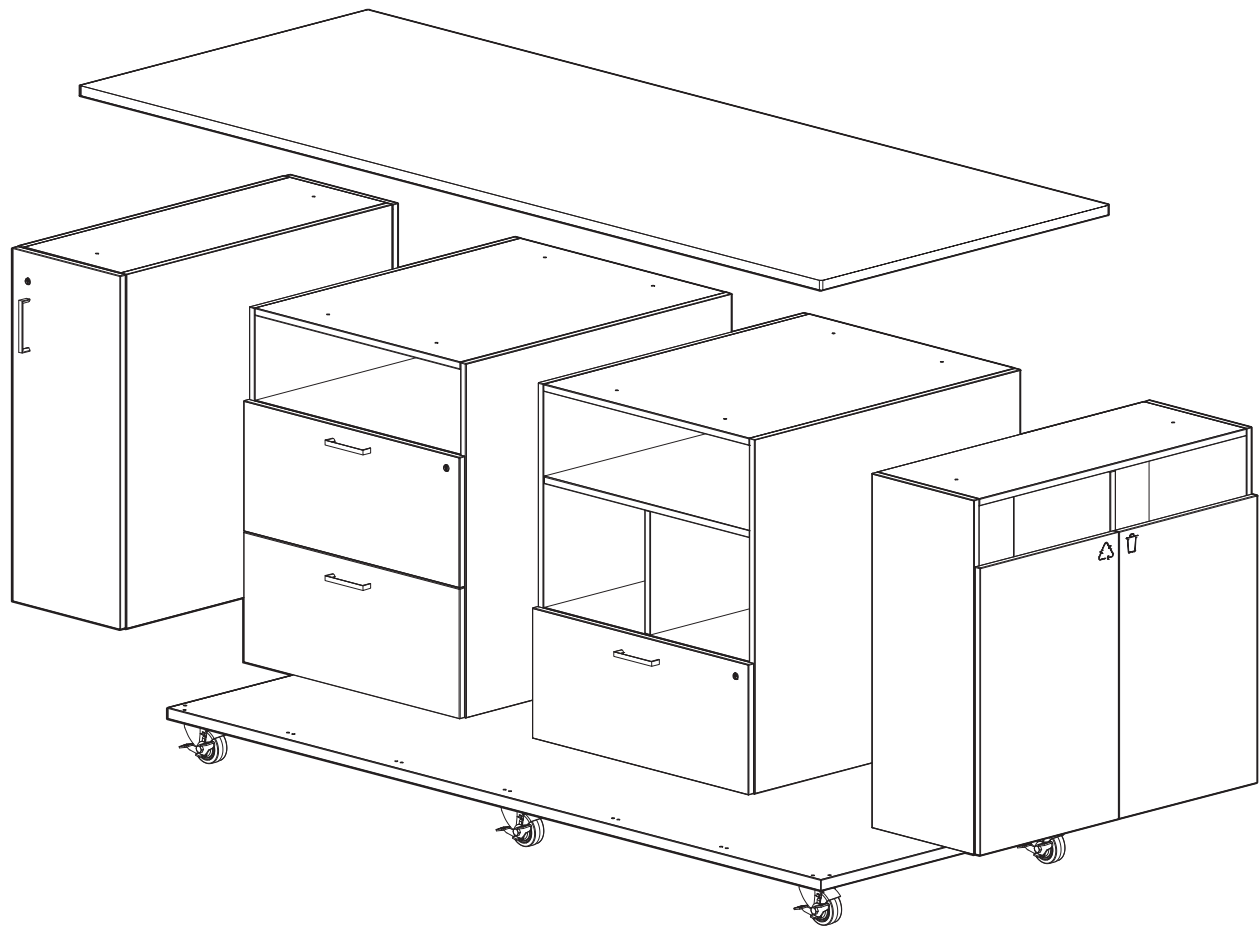


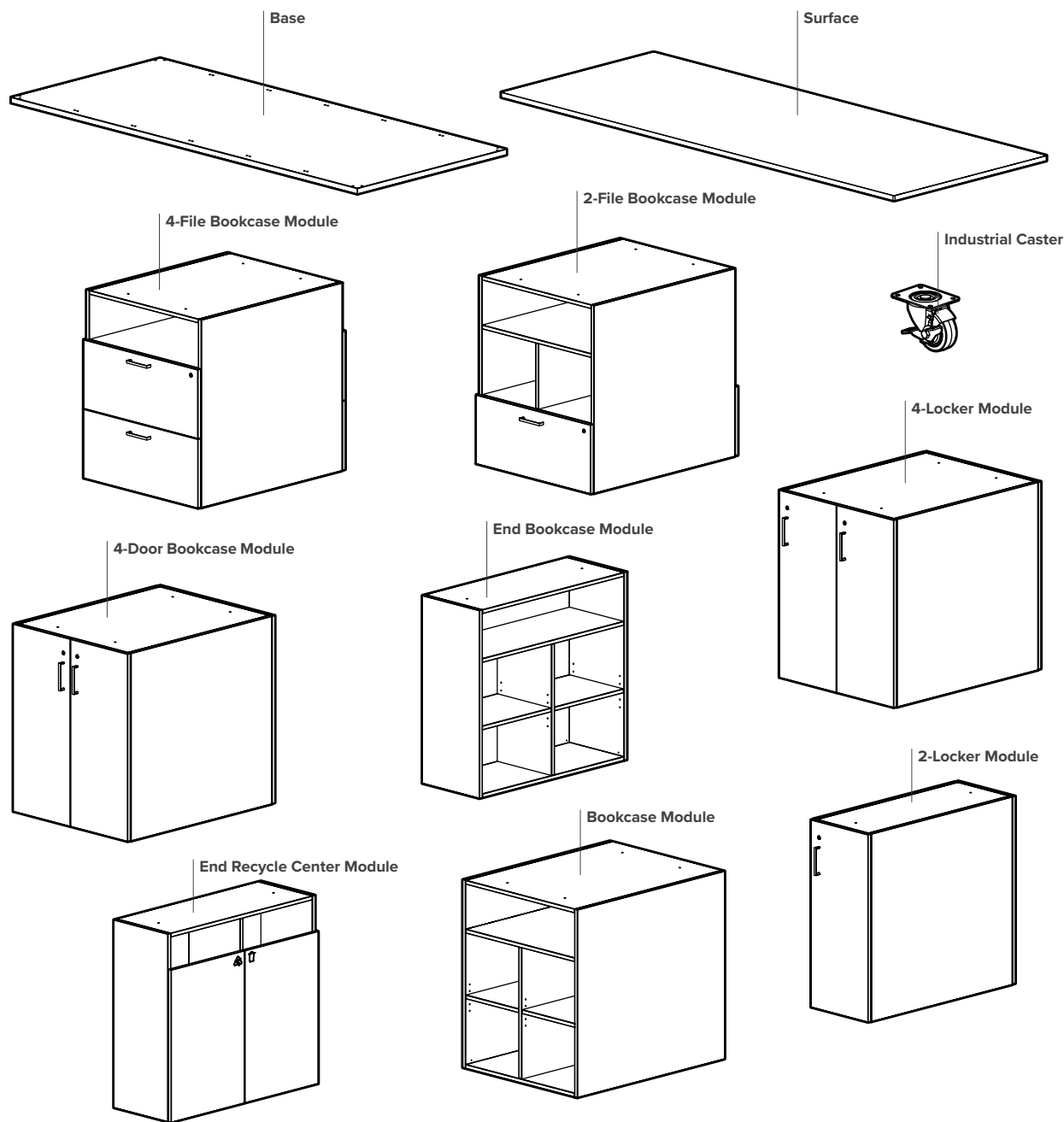
ASSEMBLY

Bahn Work Island

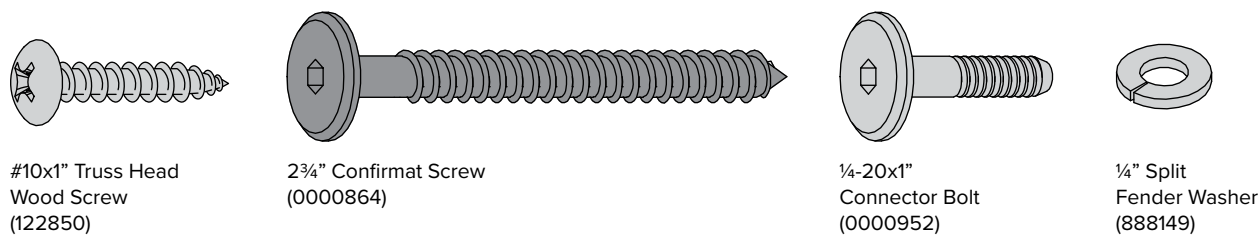


View Digitally

WORK ISLAND COMPONENTS



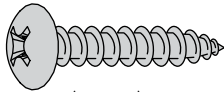
FASTENERS



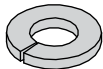
1.

Attach Industrial Casters

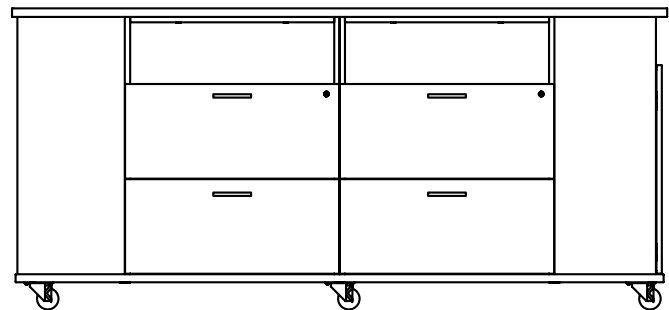
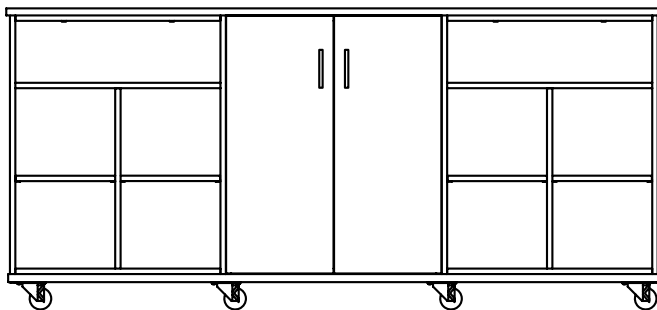
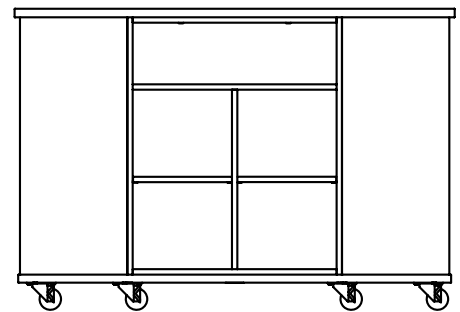
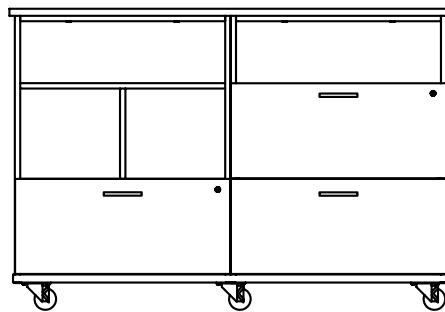
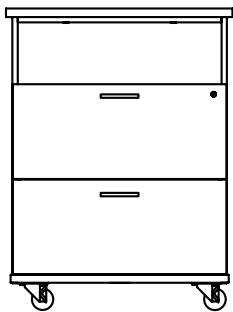
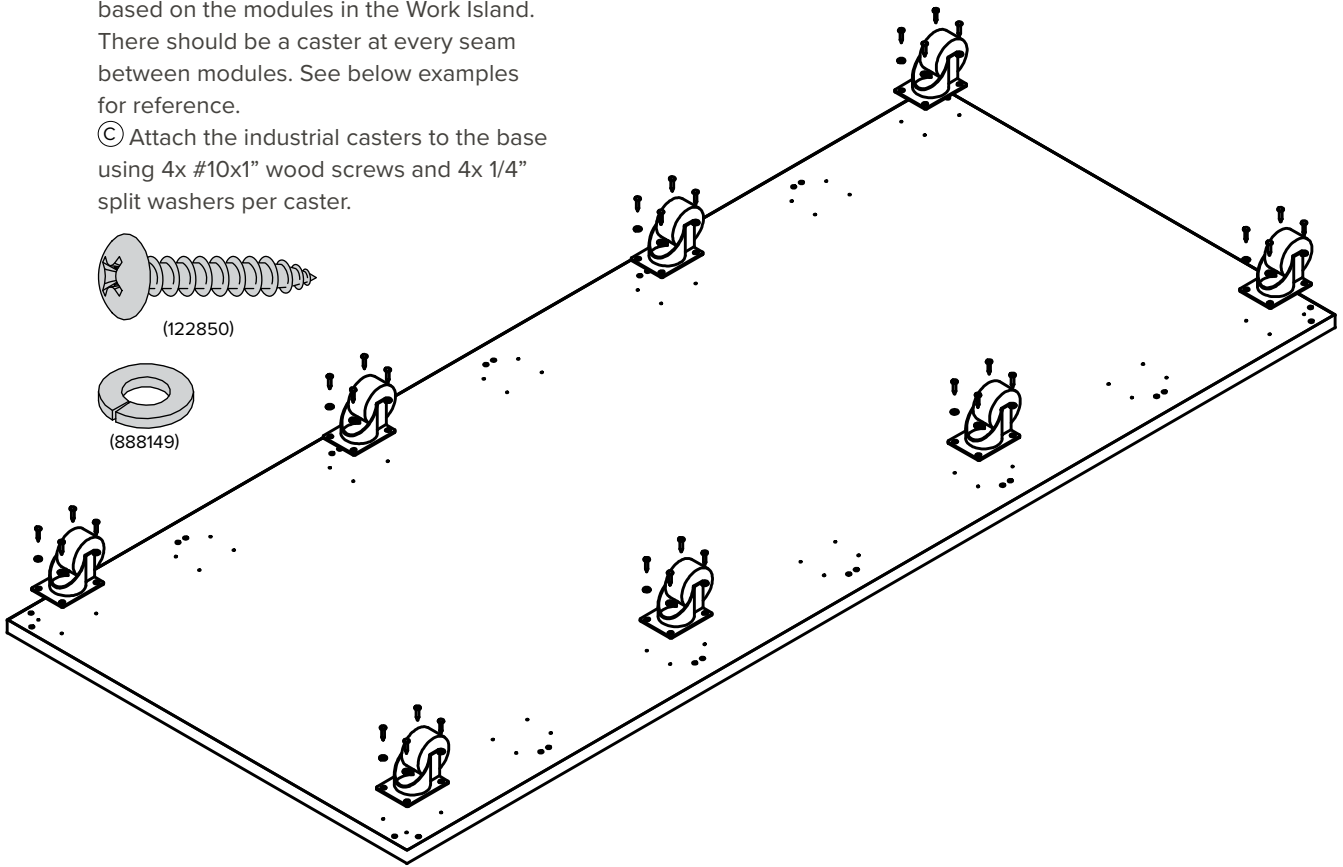
- Ⓐ Place the Work Island base upside down on a soft surface.
- Ⓑ Determine placement of casters based on the modules in the Work Island. There should be a caster at every seam between modules. See below examples for reference.
- Ⓒ Attach the industrial casters to the base using 4x #10x1" wood screws and 4x 1/4" split washers per caster.



(122850)



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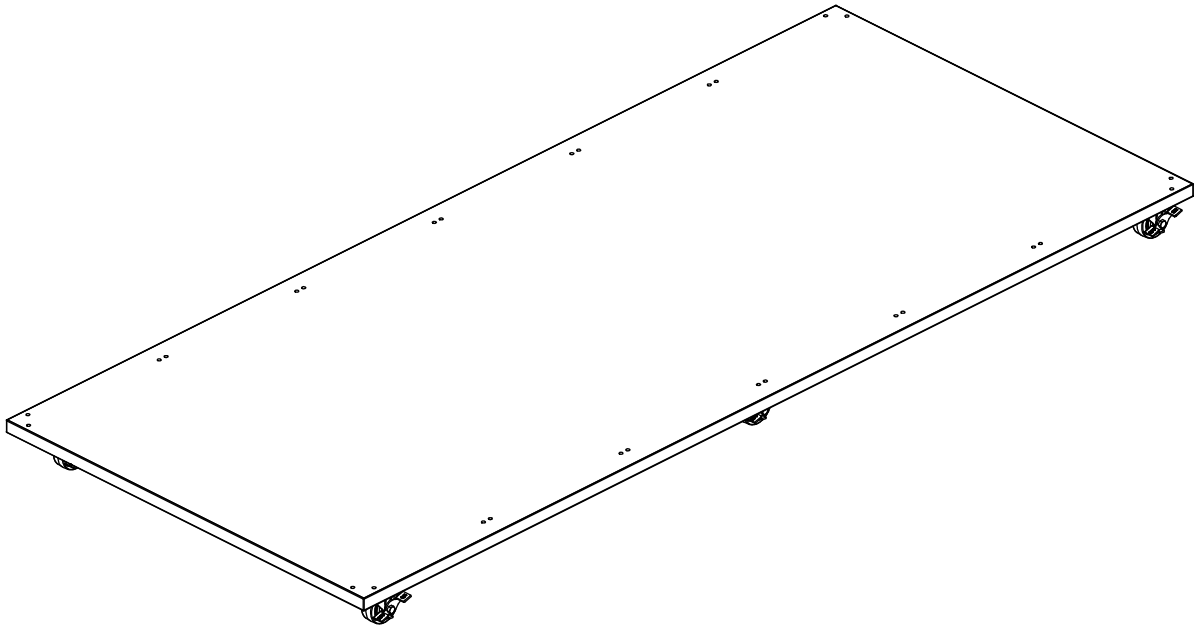


*Work Islands at 90"W with (3) seams can have three sets of casters as shown above.

2.

Flip the Base

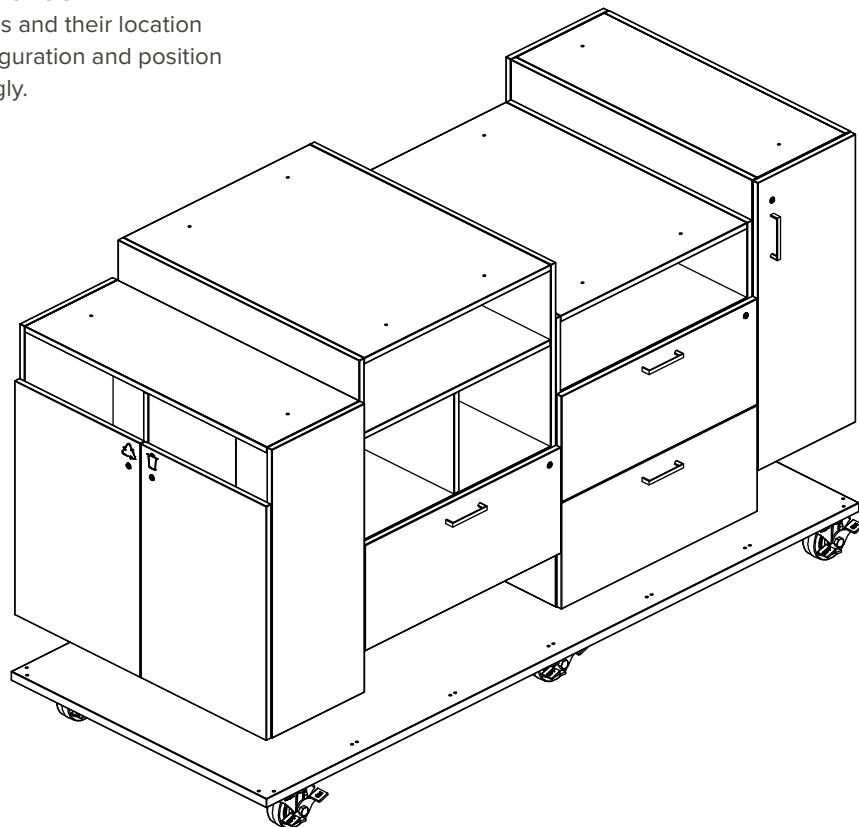
With the help of a friend or two, flip the base over so it rests on the casters. It may be helpful to lock the casters for the remainder of the assembly process.



3.

Place Storage Modules

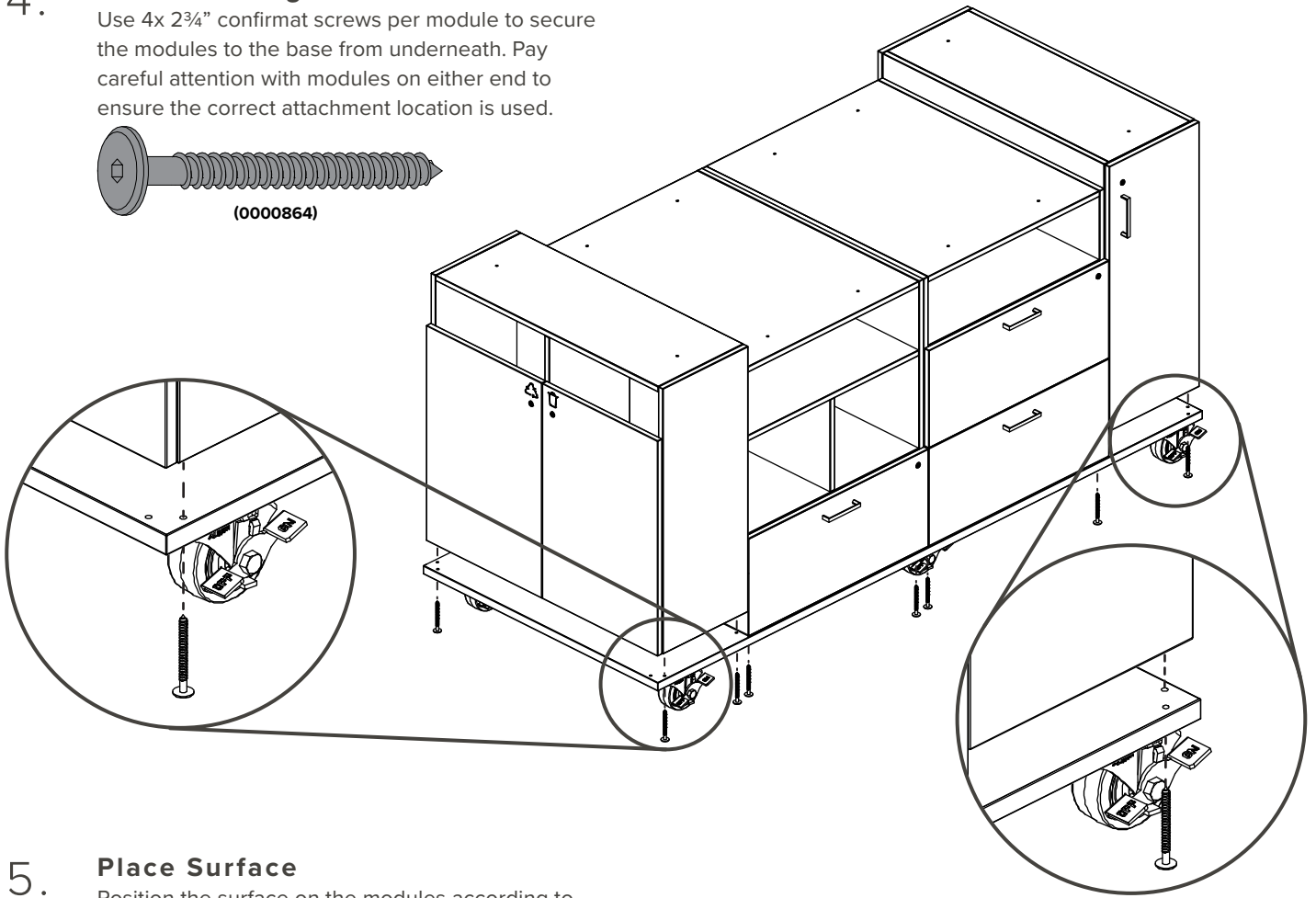
Identify the storage modules and their location based on the ordered configuration and position them on the base accordingly.



4.

Secure Storage Modules

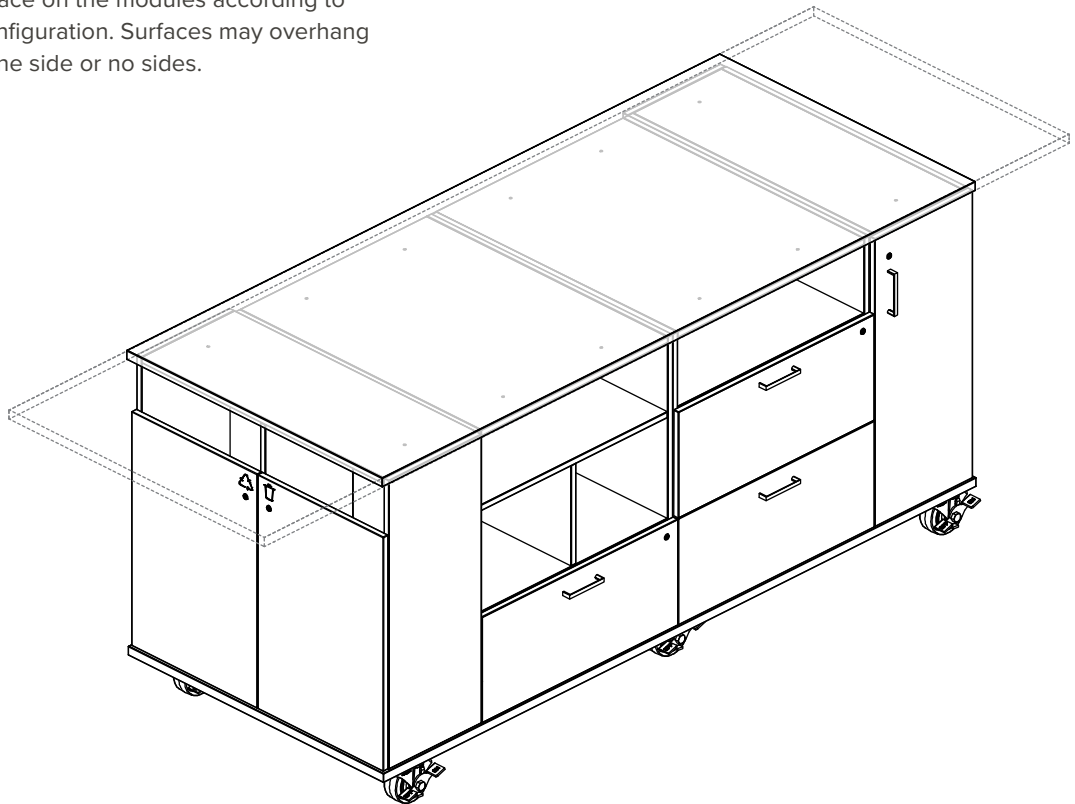
Use 4x 2 $\frac{3}{4}$ " confirmat screws per module to secure the modules to the base from underneath. Pay careful attention with modules on either end to ensure the correct attachment location is used.



5.

Place Surface

Position the surface on the modules according to the specified configuration. Surfaces may overhang on both sides, one side or no sides.



6.

Secure Surface

Secure the surface to the modules using 1/4-20x1" connector bolts. 15" wide modules will require 2x screws per module and 30" wide modules will require 4x.

