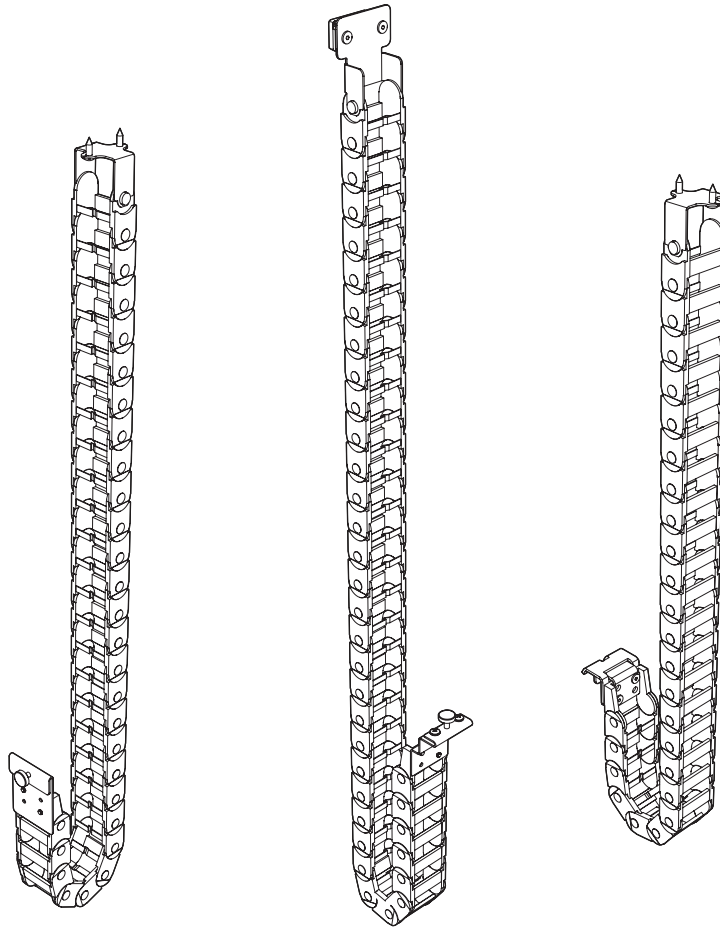


# ASSEMBLY

## Watson Energy Chain

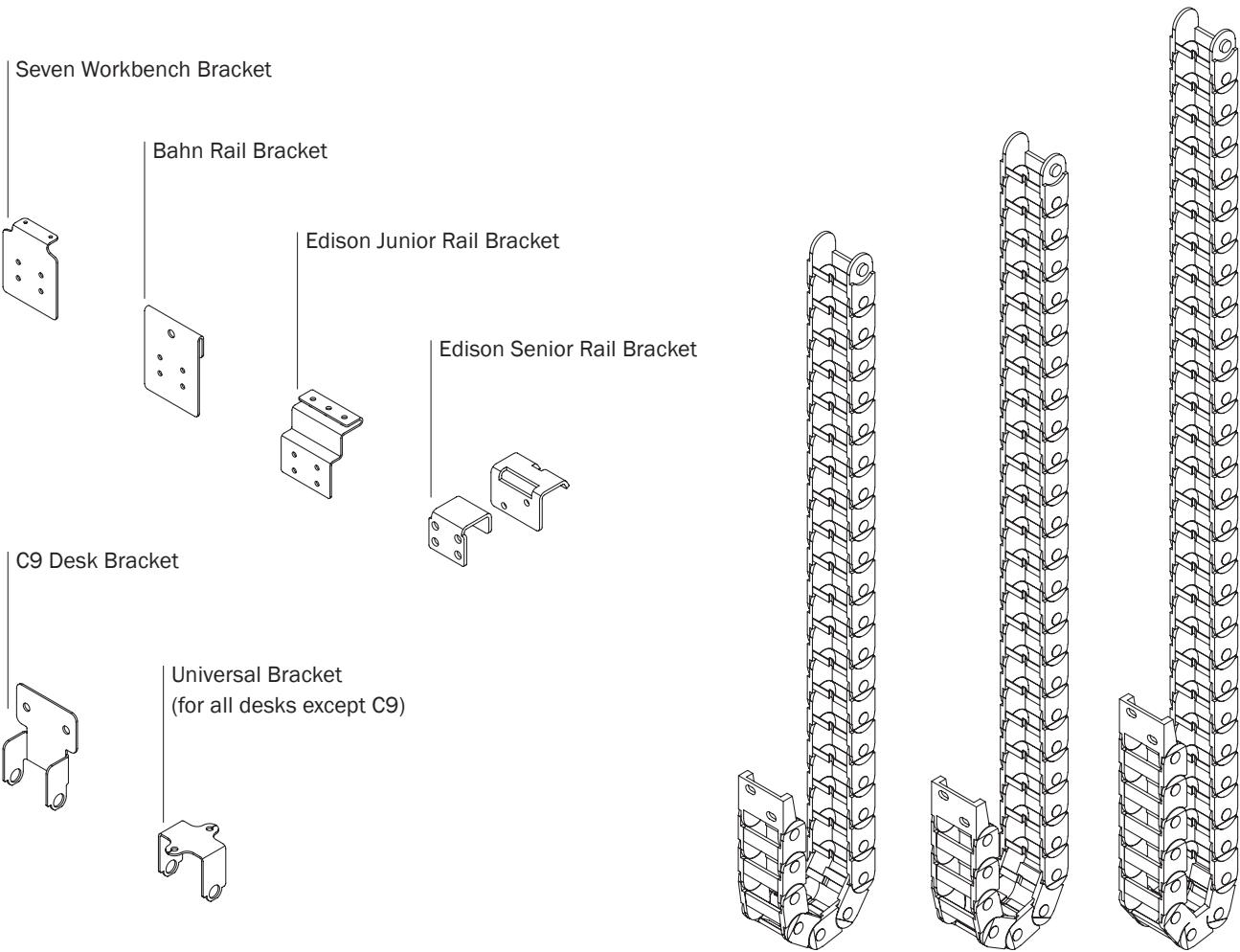


View Digitally

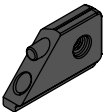
# General Energy Chain Assembly Notes

The Watson E-Chain mounting brackets and hardware is dependent on which desk and power & data source is specified. To find the correct installation steps, first refer to the specified power & data source within the below steps, and then refer to specified desk in the second part of this document.

## Energy Chain Components



## Energy Chain Hardware



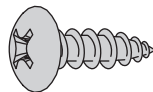
Rail Nut  
(0001120)



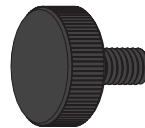
M6-1.0 X 12mm  
Low Profile Cap  
Screw (0001140)



10-32 X 1/4  
PPH Screw  
(118252)



Truss Head  
Panhead Screw  
#10 x 5/8"  
(122800)



#10-32 X 3/8"  
Plastic Head  
Thumb Screw  
(0000638)



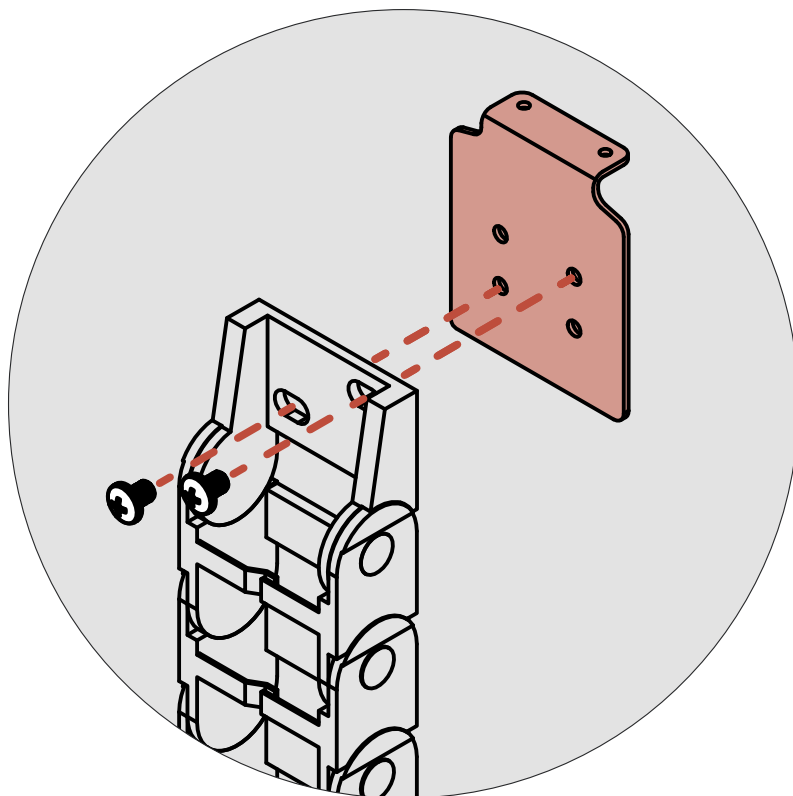
#6-32 X 1/4"  
Screw w/  
Lock Washer  
(118735)

## 1. Seven Workbench Mount

Attach the Seven Workbench Bracket to the Energy Chain using (2) screws.



10-32 X 1/4  
PPH Screw  
(118252)

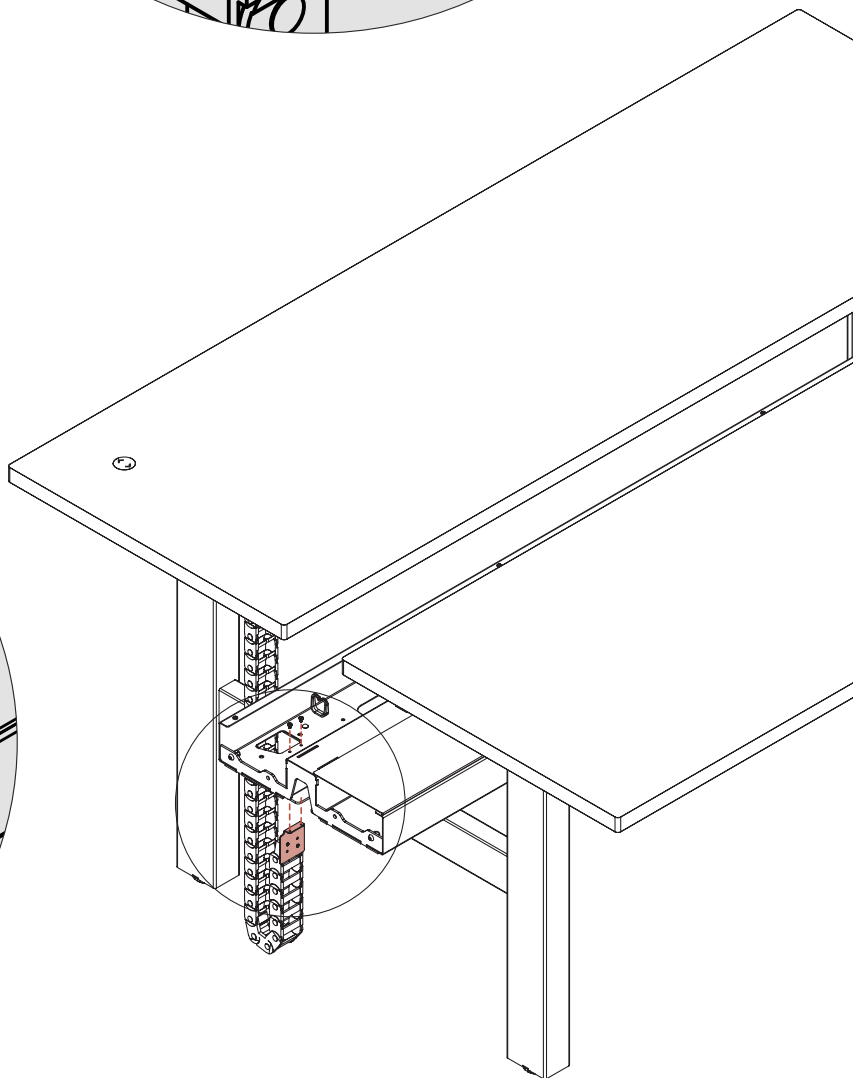
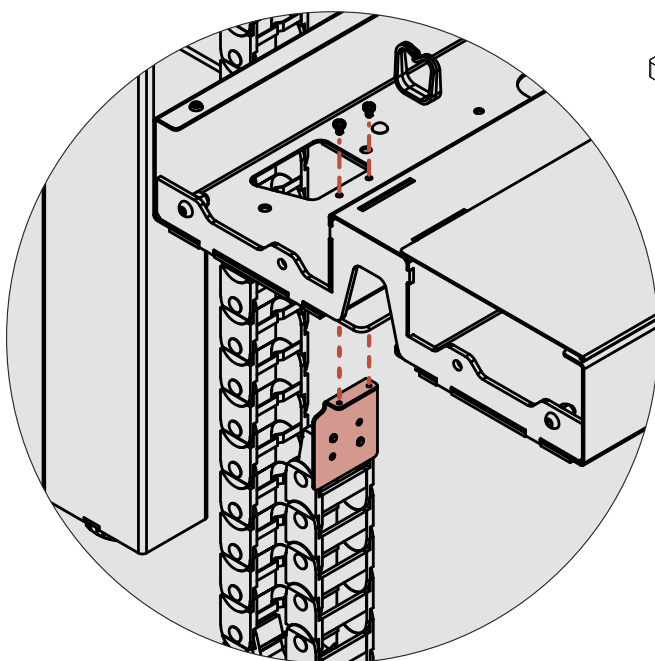


## 2. Workbench Chain Assembly to

Secure the mounting bracket to the workbench raceway using (2) screws.



#6-32 X 1/4" Screw  
w/ Lock Washer  
(118735)

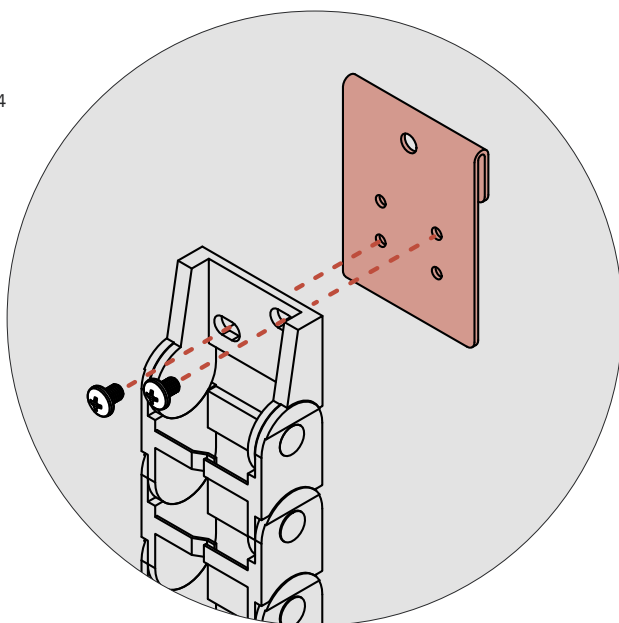


### 3. Bahn Rail Mount

Attach the Bahn Rail Bracket to the Energy Chain using (2) screws.

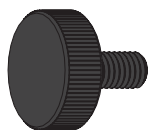


10-32 X 1/4  
PPH Screw  
(118252)

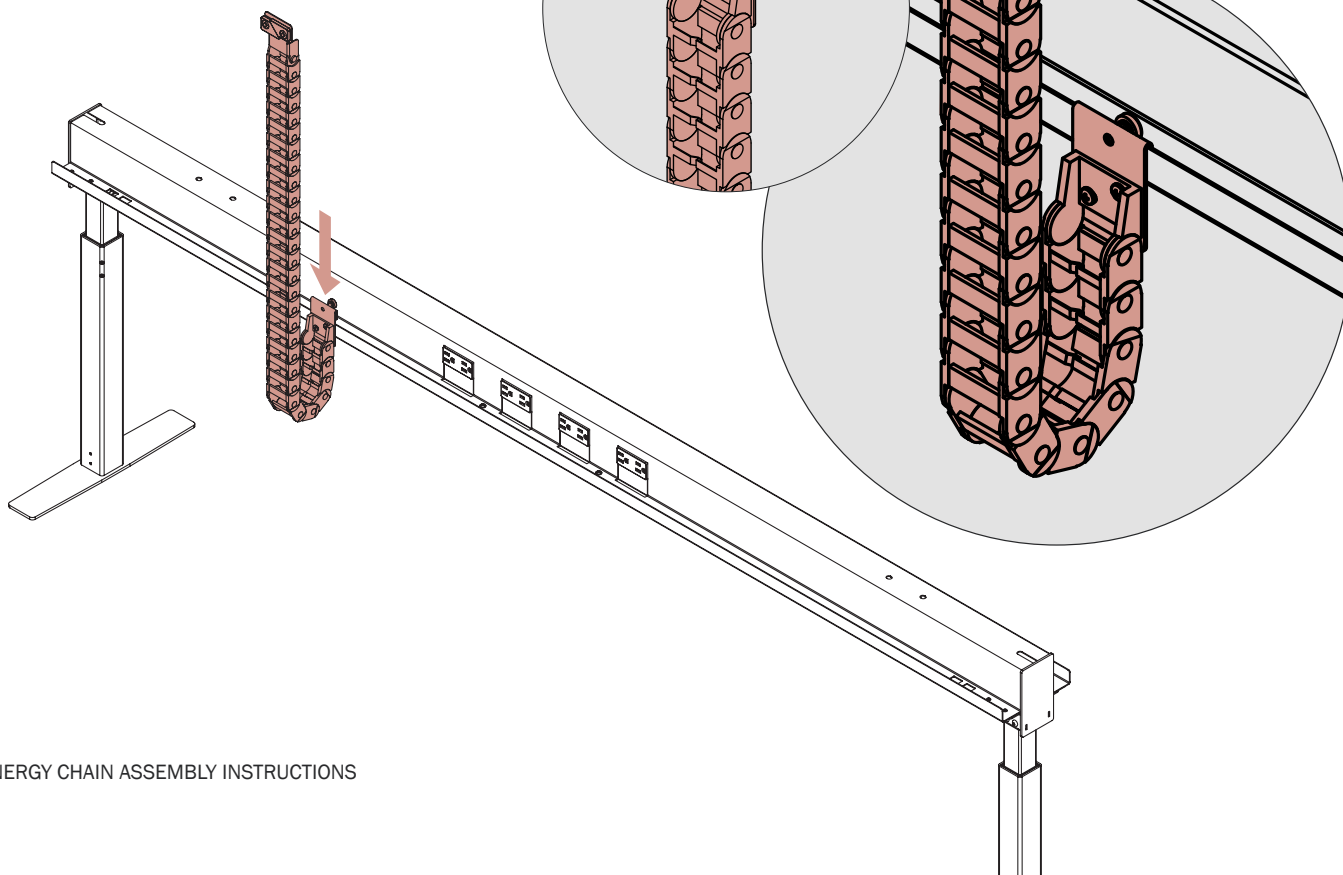


### 4. Mount E-Chain Assembly to Bahn Rail

Position the mounting bracket anywhere along the length of the rail and secure it in place by tightening the thumb screw.

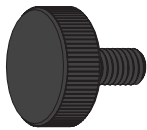


#10-32 X 3/8"  
Plastic Head  
Thumb Screw  
(0000638)

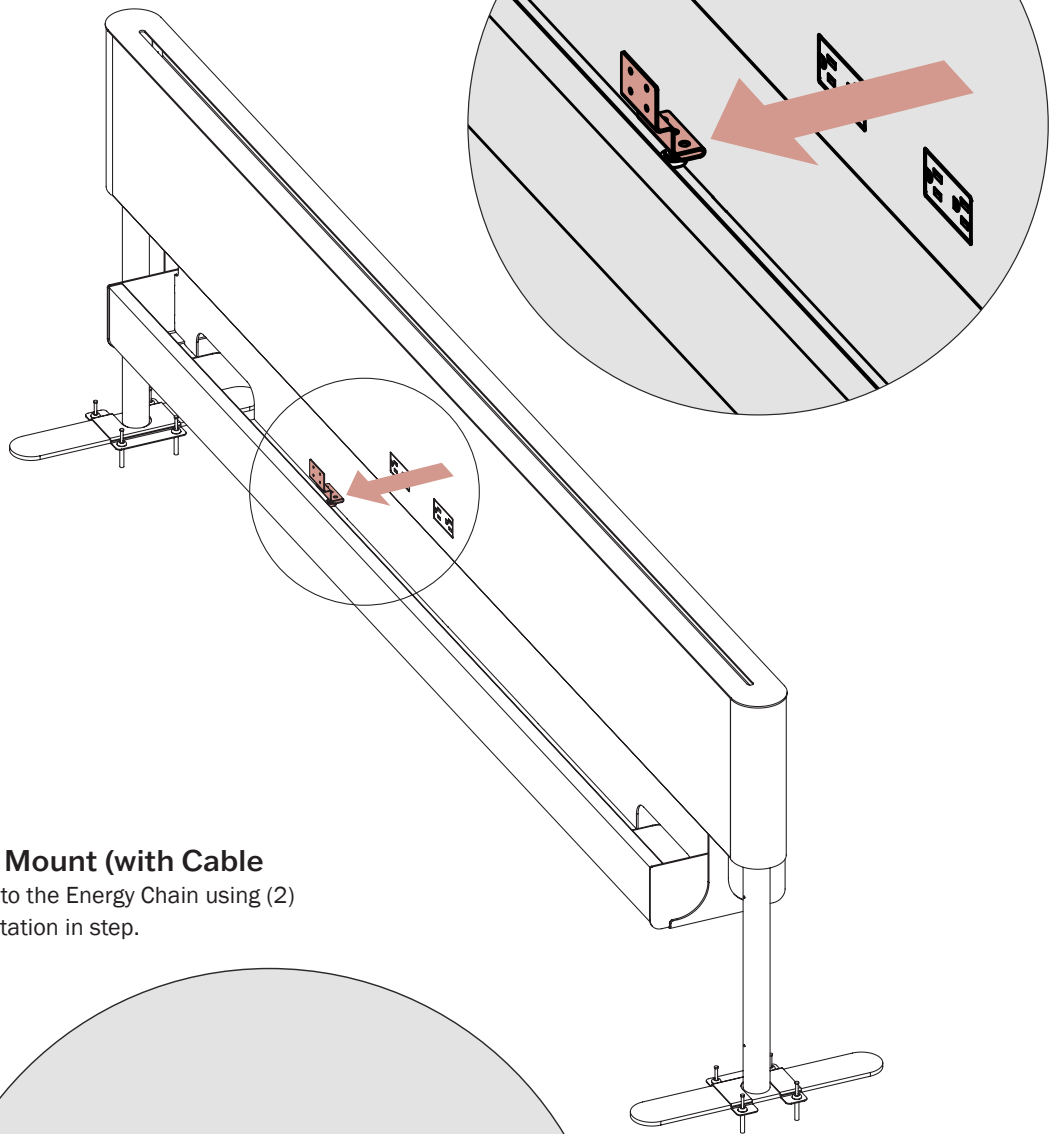


## 5. ~~Basket~~ Junior Mount (with Cable

Position the E-Chain bracket anywhere along the length of the Cable Basket. Slide the mounting bracket over the lip of the Cable Basket and secure in place using a thumb screw.



#10-32 X 3/8"  
Plastic Head  
Thumb Screw  
(0000638)

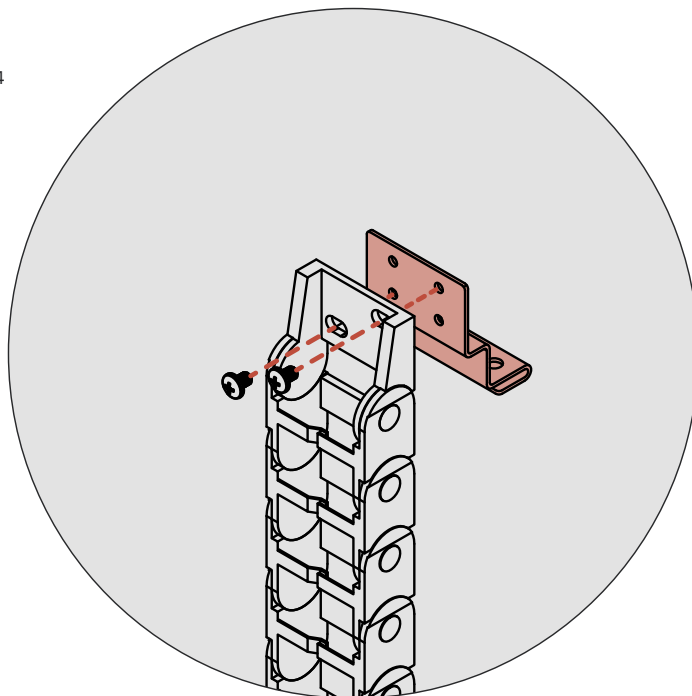


## 6. ~~Basket~~ Junior Mount (with Cable

Attach the bracket to the Energy Chain using (2) screws in the orientation in step.



10-32 X 1/4  
PPH Screw  
(118252)

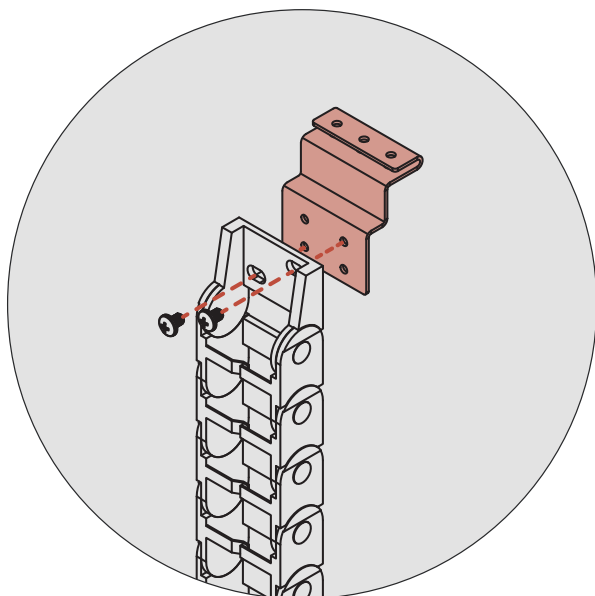


## 7. ~~Basic~~ Junior Mount (without Cable)

Attach the bracket to the Energy Chain using (2) screws in the orientation in step.



10-32 X 1/4  
PPH Screw  
(118252)

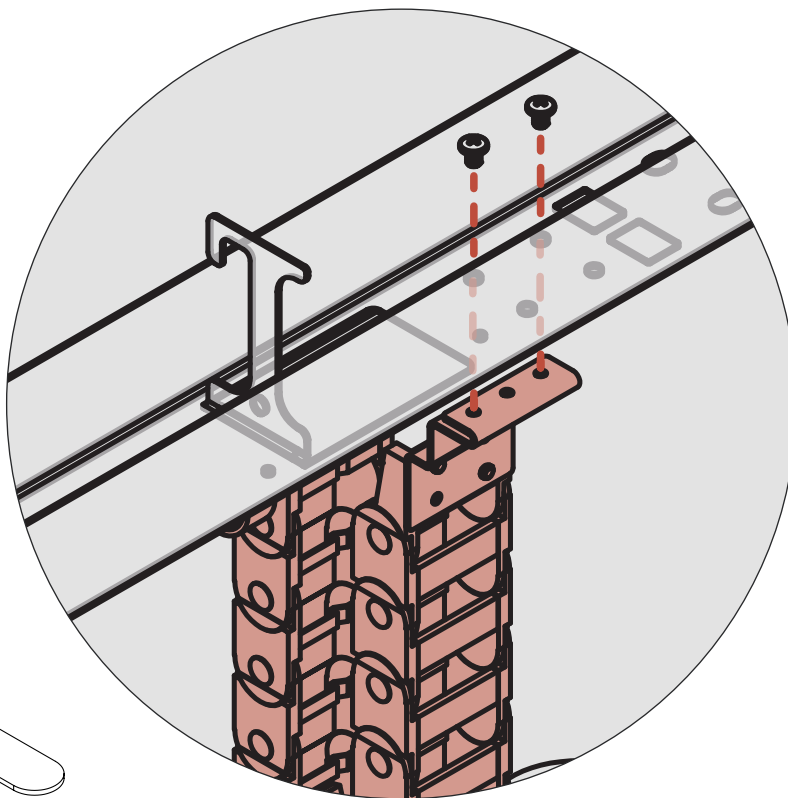
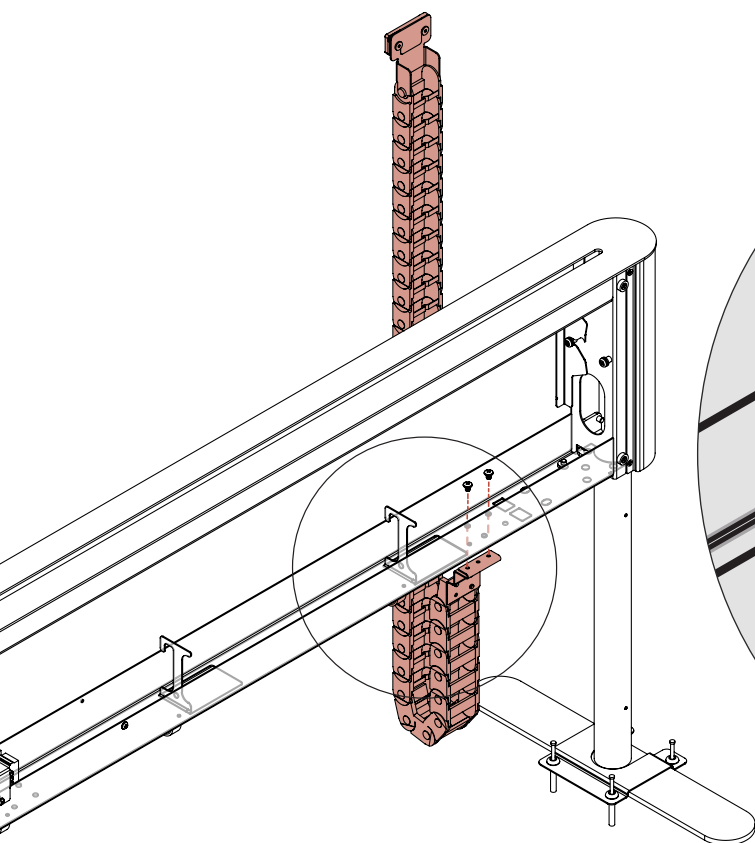


## 8. ~~Basic~~ Junior Mount (without Cable)

Find the most appropriate mounting location along the rail based on the desk placement. Secure the E-Chain bracket to the underside of the rail using (2) screws.

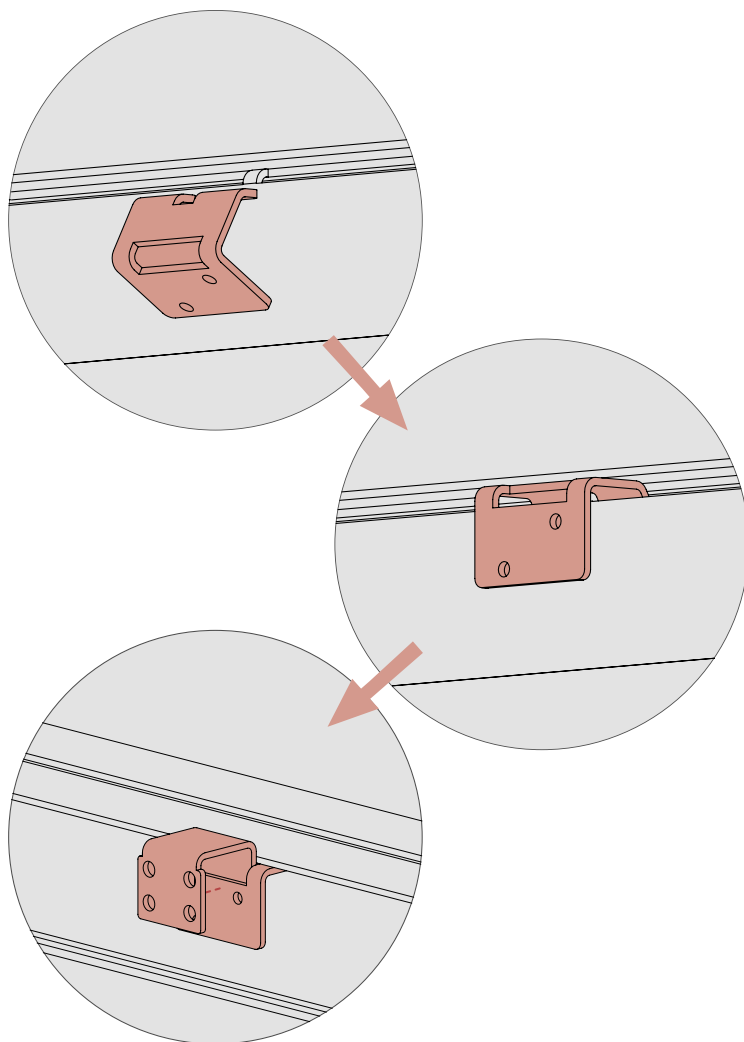
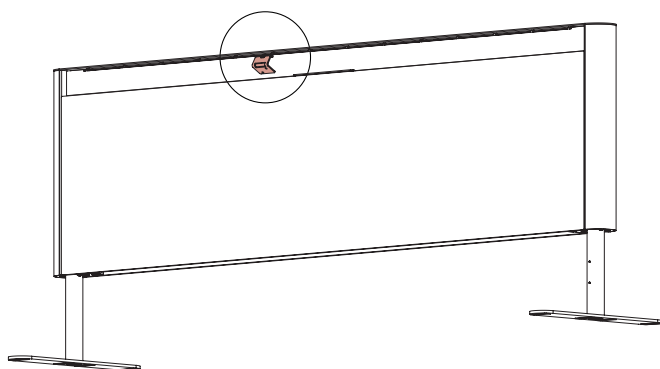


10-32 X 1/4  
PPH Screw  
(118252)



## 9. Edison Senior Rail Mount

Rotate the inner rail E-Chain bracket into the slot that runs length-wise underneath the top plate of the rail. Hold this bracket against the underside of the top plate of the rail. Then slide the outer rail E-Chain bracket into the slot of the inner rail E-Chain bracket.

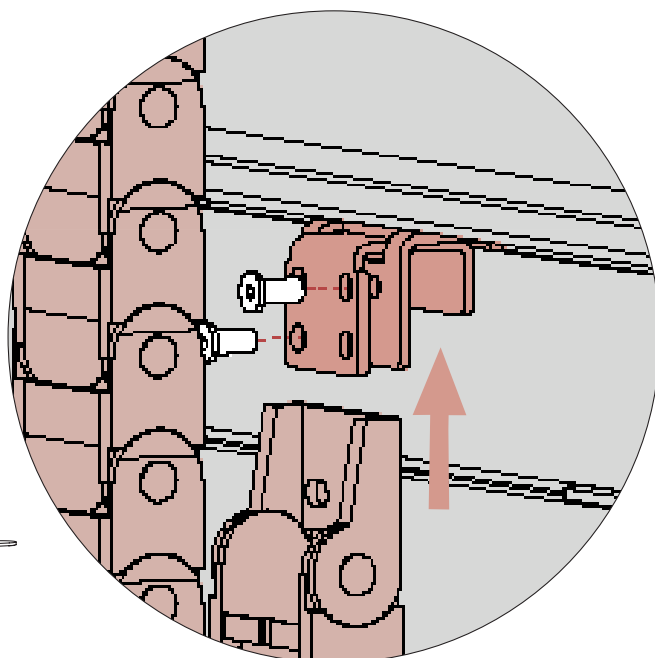
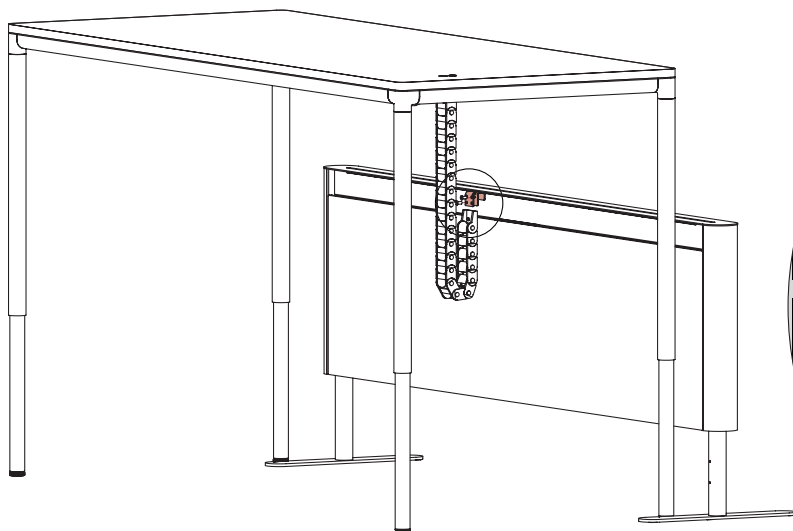


## 10. Edison Senior Rail, Attach E-Chain to

Place the free end of the E-Chain between the inner and outer rail chain brackets and align the holes. Attach the three parts with (2) screws into the tapped holes of the inner-most bracket. The outer bracket should be pressed against the rail.

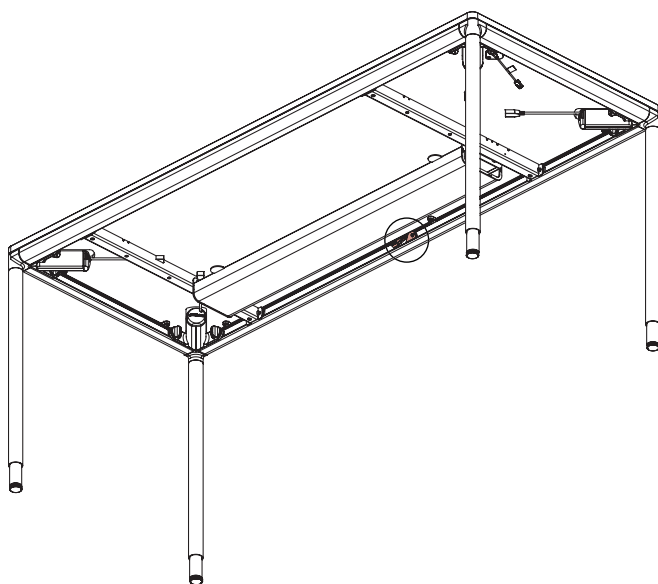


M6-1.0x12mm Low  
Profile Cap Screw  
(0001140)



## 11. C9 Desk Mount

Rotate the rail nuts (0001120) into place inside the long frame rail channel in the desired position of the E-Chain. Firmly push them together until the angled surfaces are touching.



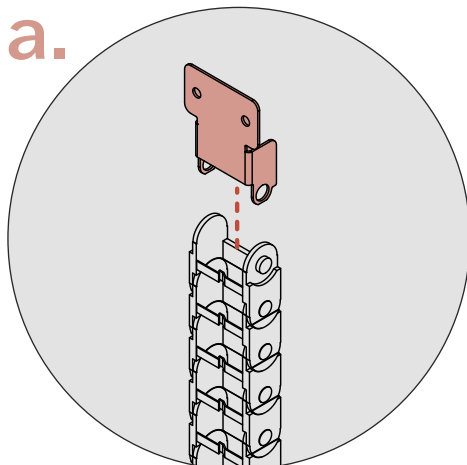
## 12. C9 Desk Mount, Attach E-Chain Bracket

Attach the bracket to the E-Chain by clipping it into position (a.). Secure the E-Chain assembly to the rail nuts using (2) screws. Slide along the rail until placed in the correct location and tighten screws (b.).

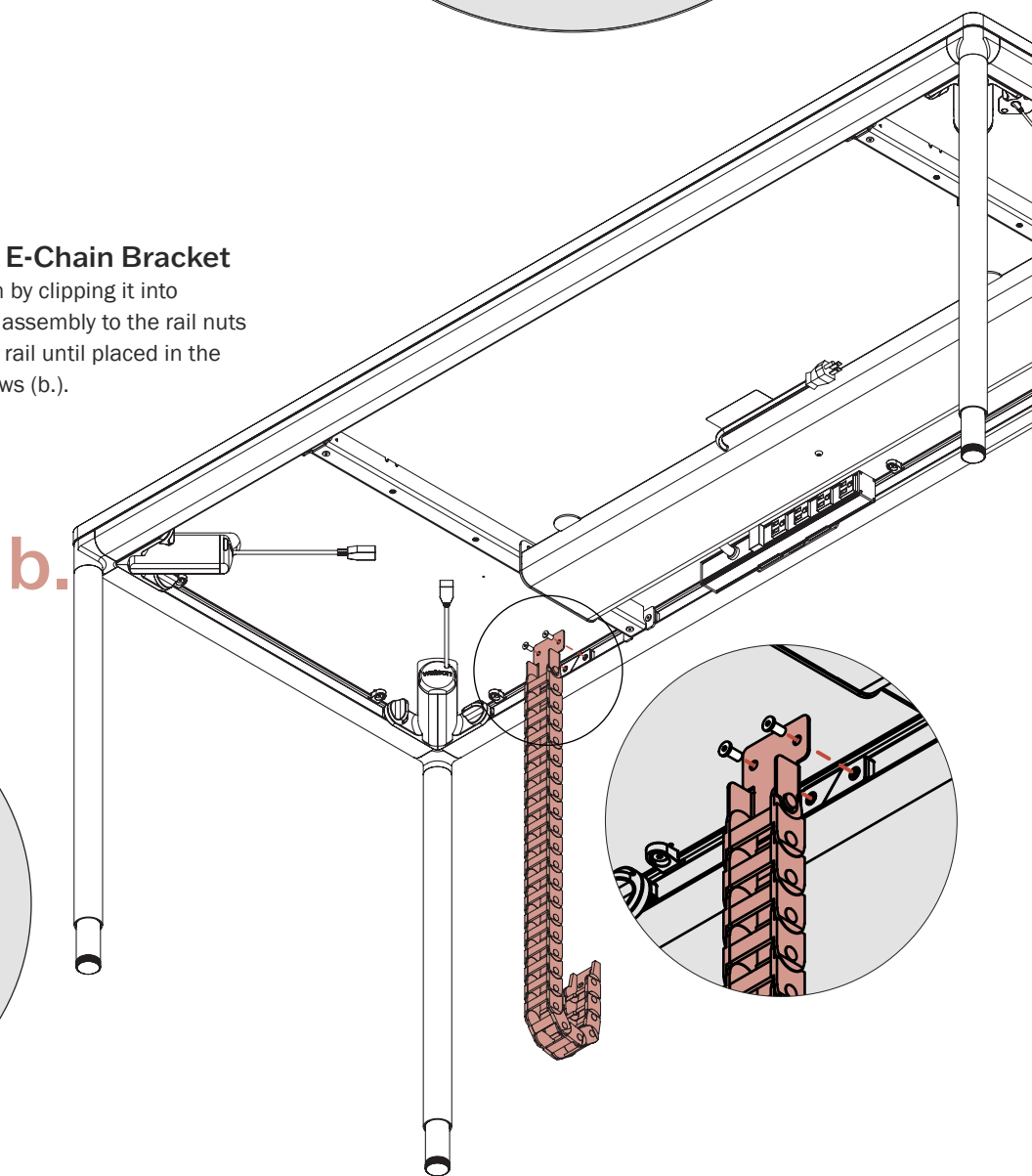


M6-1.0x12mm Low  
Profile Cap Screw  
(0001140)

a.



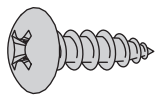
b.





## 13. All Other Desk Mounting

Attach the bracket to the E-Chain by clipping it into place (a.). Secure the mounting bracket to the surface using (2) screws (b.).



Truss Head  
Panhead Screw  
#10 x 5/8"  
(122800)

