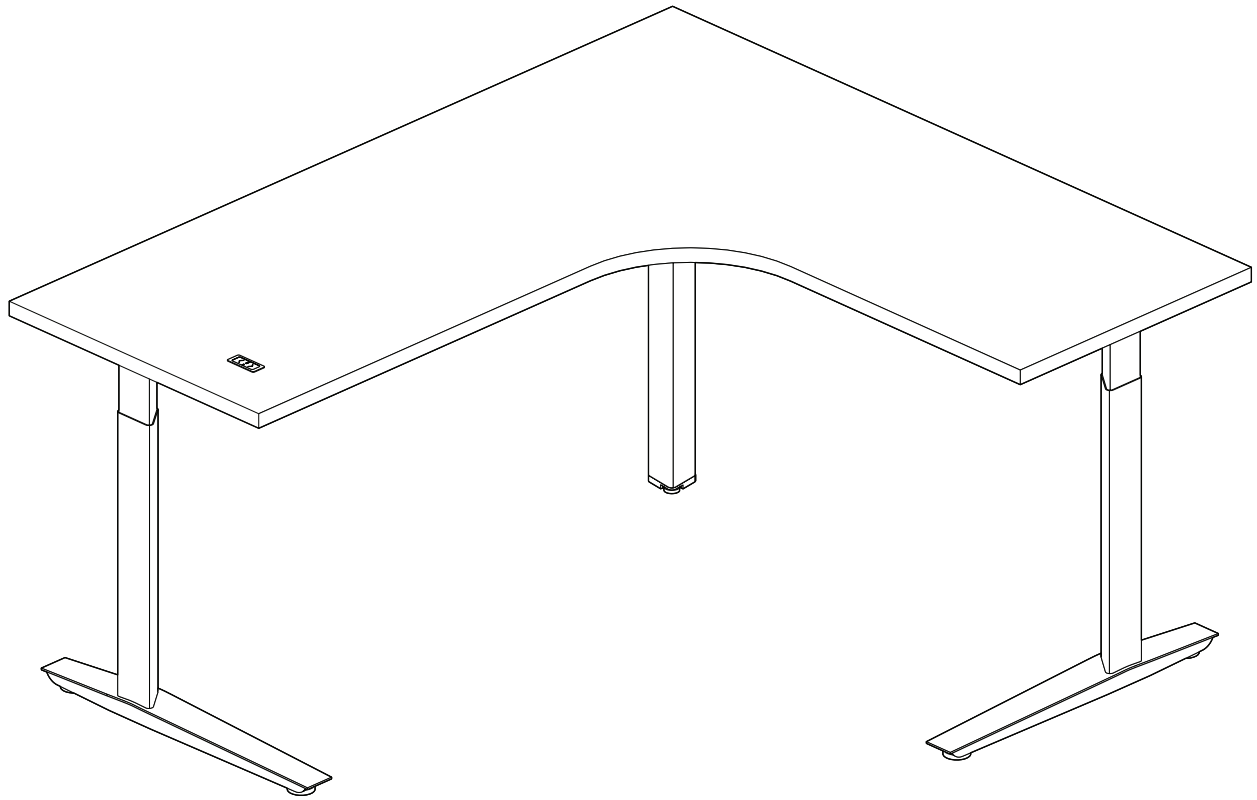


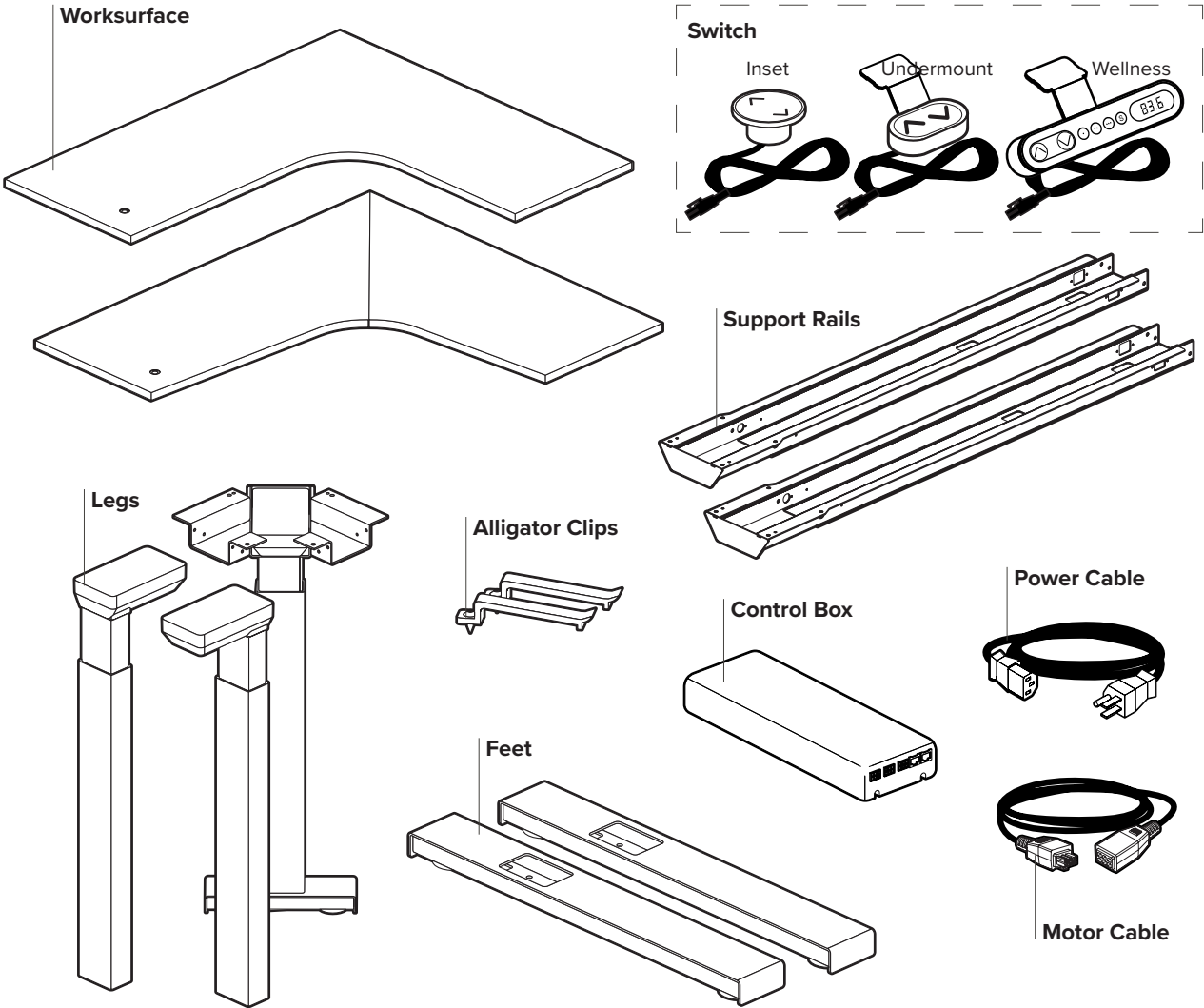
# ASSEMBLY

Seven 3-Leg

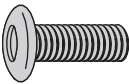


View Digitally

# 3-LEG TABLE BASIC COMPONENTS



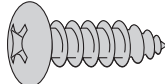
## FASTENERS



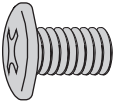
M6-1x12mm Button Head Socket Cap Screw, Zinc (125290)



#8x1/2" Pan Head Wood Screw (127000)



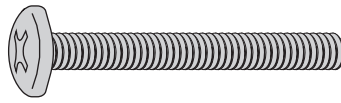
#8x5/8" Truss Head Panhead Screw (122800)



1/4-20x3/8" Phillips Pan Head Machine Screw (126665)

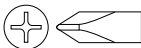


M6-1x12mm Nylock Nut (888152)



M6-1x40mm Phillips Pan Head Machine Screw (125293)

## TOOLS



#2 Phillips

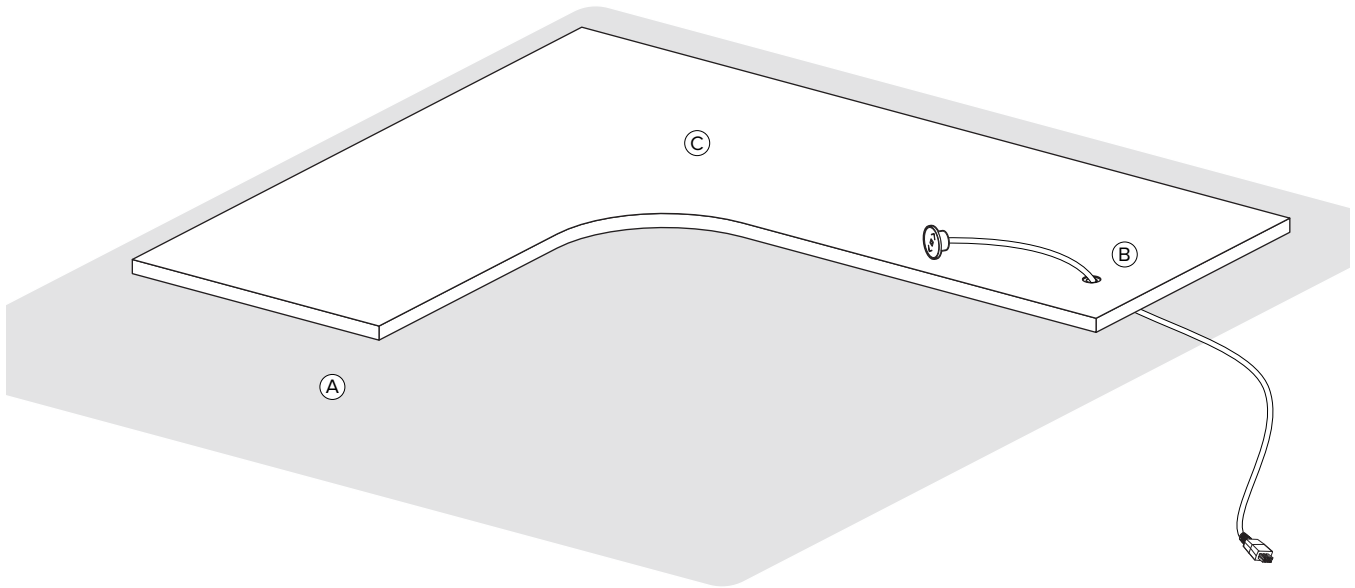


5/32" (or 4mm) Hex Tip

1.

### Switch

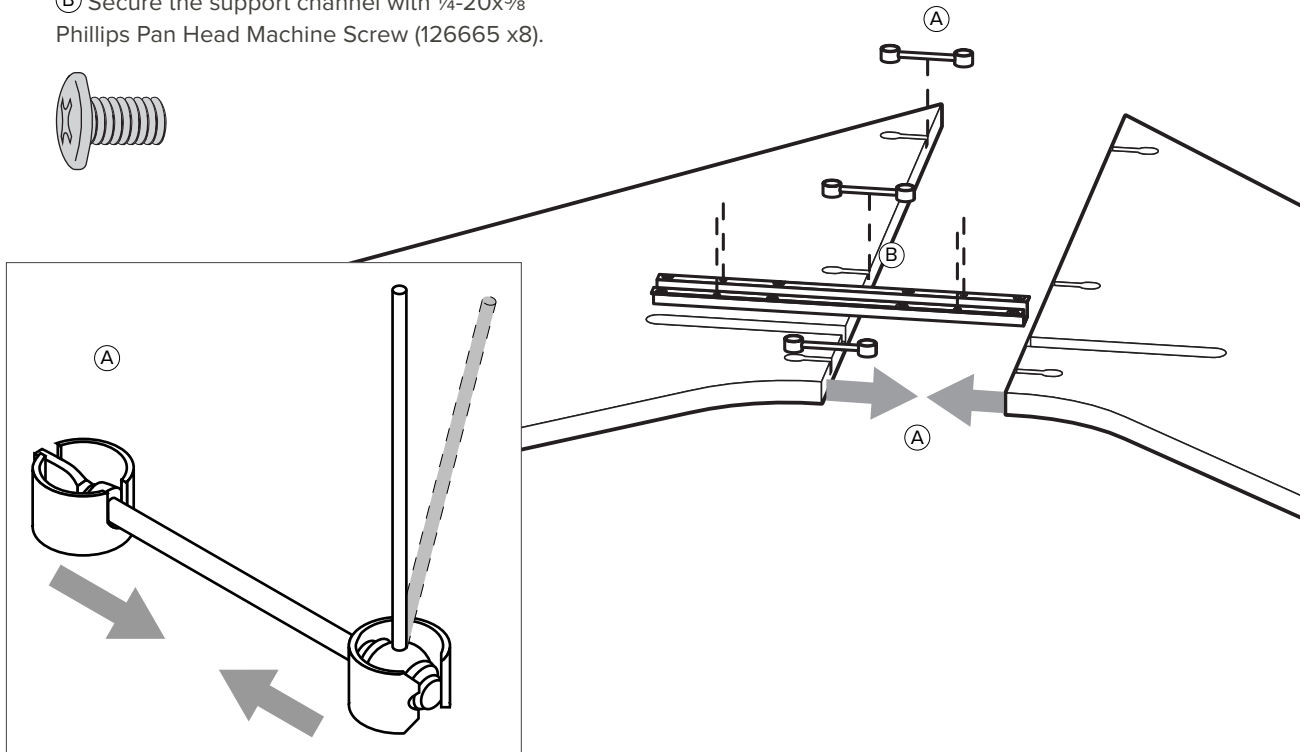
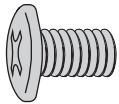
- Ⓐ Assemble on a clean blanket or carpet.
- Ⓑ Push switch into pocket on the top side of the surface.
- Ⓒ Lay the worksurface face side down.



2.

### Two-Piece Worksurfaces

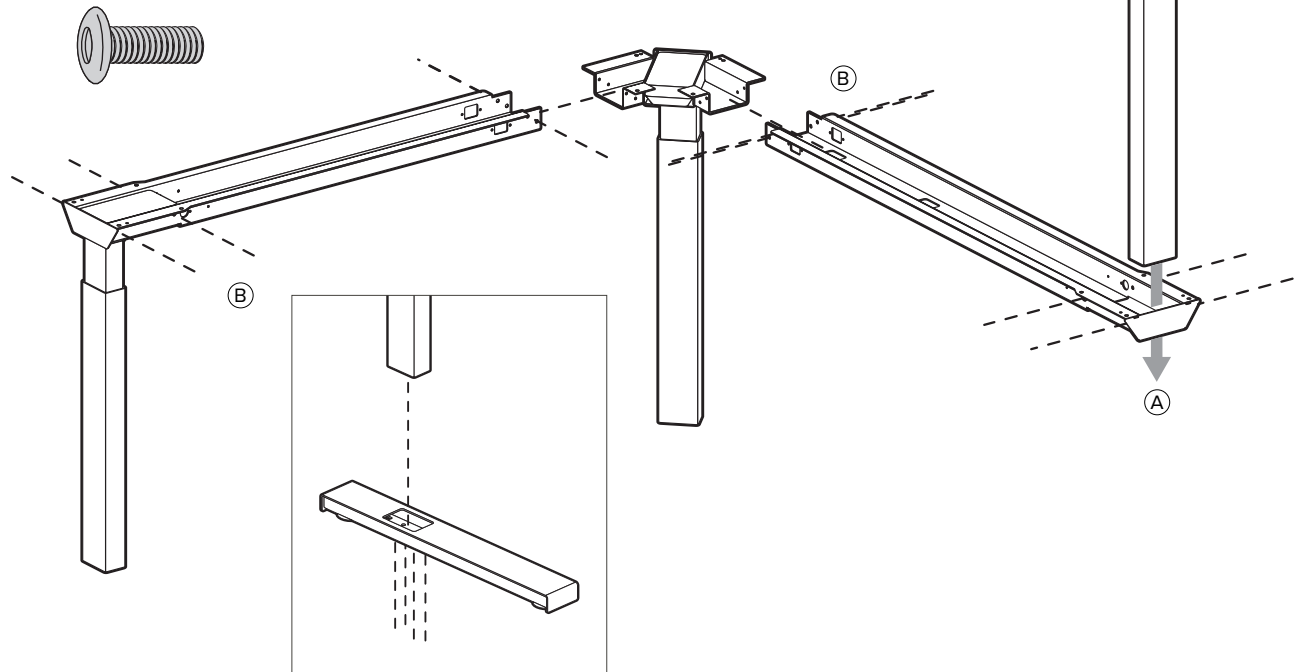
- Ⓐ Join the two halves with Tite Joint fasteners.
- Ⓑ Secure the support channel with 1/4-20x3/8" Phillips Pan Head Machine Screw (126665 x8).



### 3. Legs + Support Rail + Feet

(A) Place legs into support rails.

(B) Attach the support rail to the legs. then attach each foot to the legs with M6-1x12mm button head screws (x36).



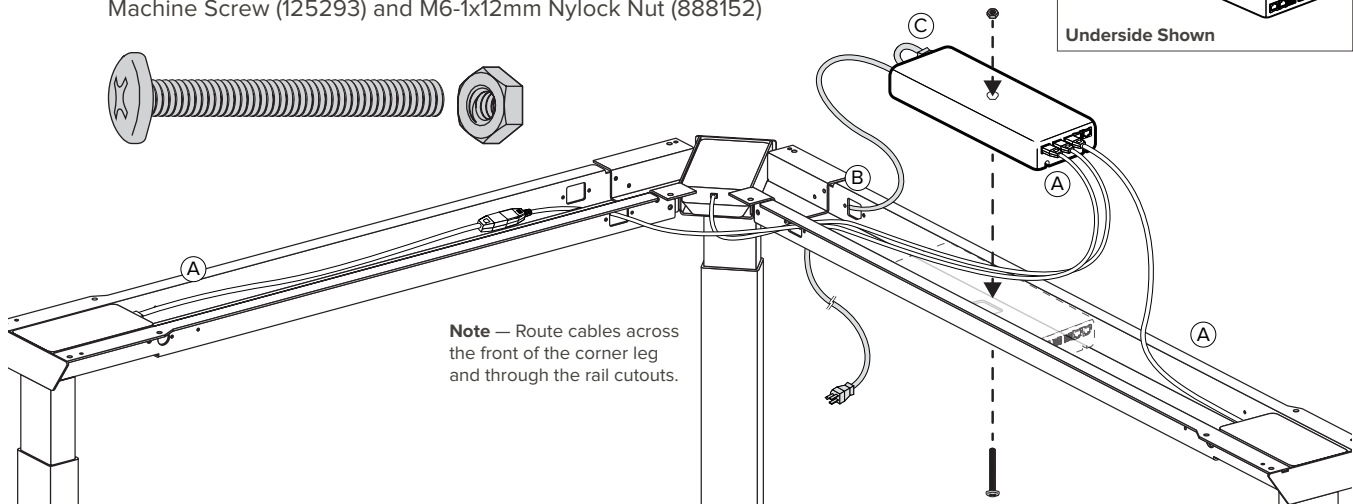
### 4. Control Box + Wires

(A) Attach the motor cables and power cable to control box.

(B) Feed the power cable through the rail cutout.

(C) Secure the power cable to the control box. Loop power cable into the small arcing groove and press in. This provides strain relief for the power cord so it does not come disengaged during use. Place the control box on the Rail in between the access cutouts.

(D) Secure control box in place with M6-1x40mm Phillips Pan Head Machine Screw (125293) and M6-1x12mm Nylock Nut (888152)

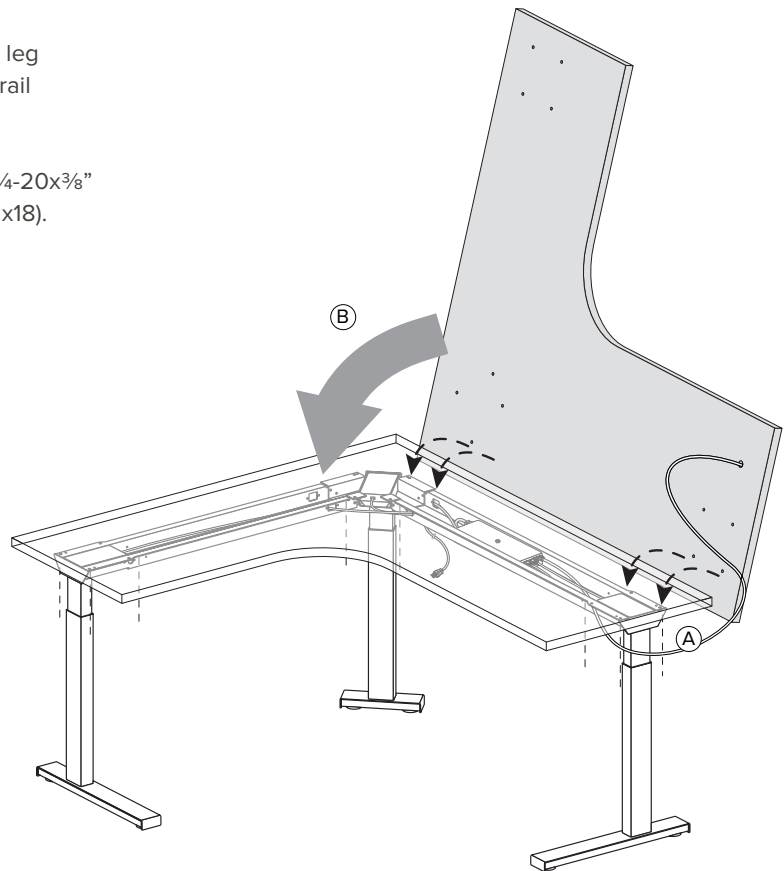
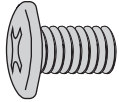


5.

### Connect Switch

(A) Position the worksurface on or near the leg frame and connect the switch through the rail opening.

(B) Align the worksurface and secure with  $\frac{1}{4}$ -20x $\frac{3}{8}$ " Phillips Pan Head Machine Screw (126665 x18).



**Note** — Clear all cables from the rail edge to prevent pinch when securing the worksurface.

**Note** — Two people may be required to install large surfaces.

6.

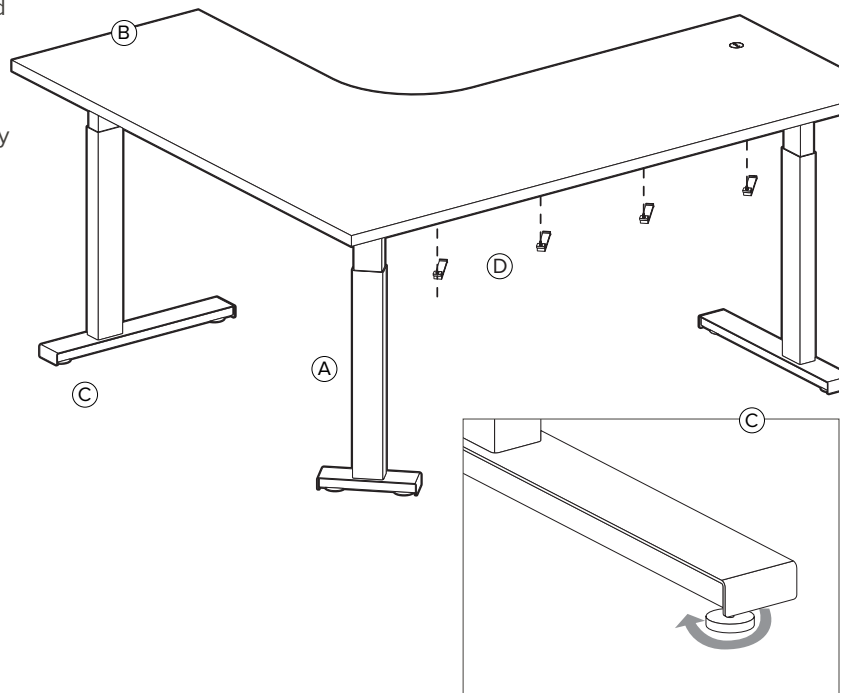
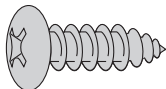
### Test + Level

(A) Plug power into 110V AC receptacle and depress the down arrow to initialize desk. The desk will travel down a fraction of an inch then stop. The desk is now ready to travel up and down using the switch.

(B) Position the desk, maintaining a minimum 1" gap per ANSI/BIFMA safety standards.

(C) Adjust leveling glides to ensure a stable sit-stand performance.

(D) Attach Wire Managers. Use #8x $\frac{5}{8}$ " Truss Head Panhead Screw to secure wire clips as needed.



[illegible]