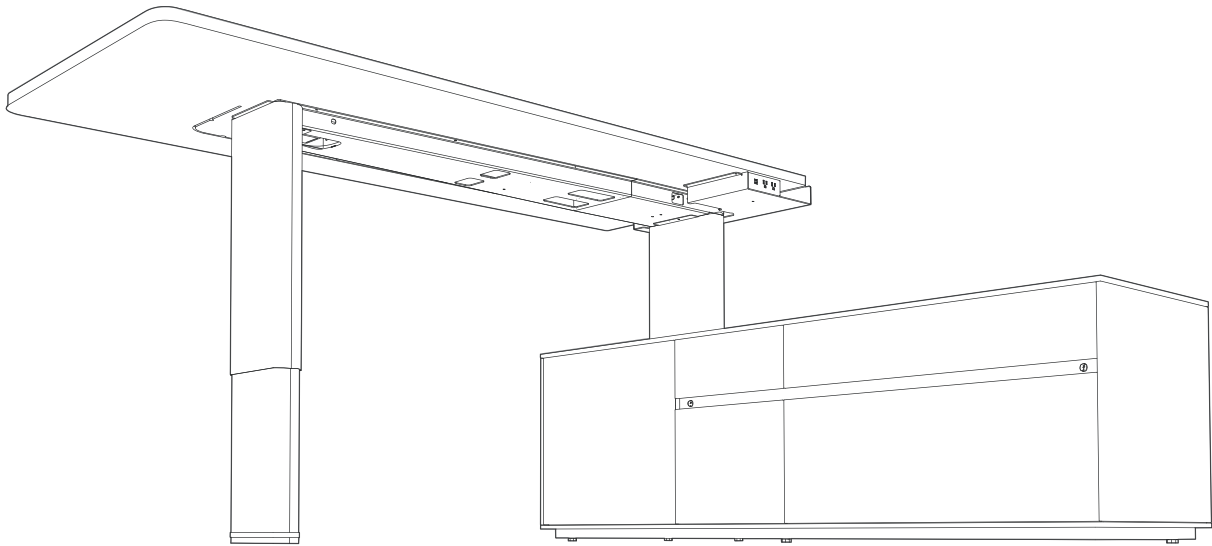


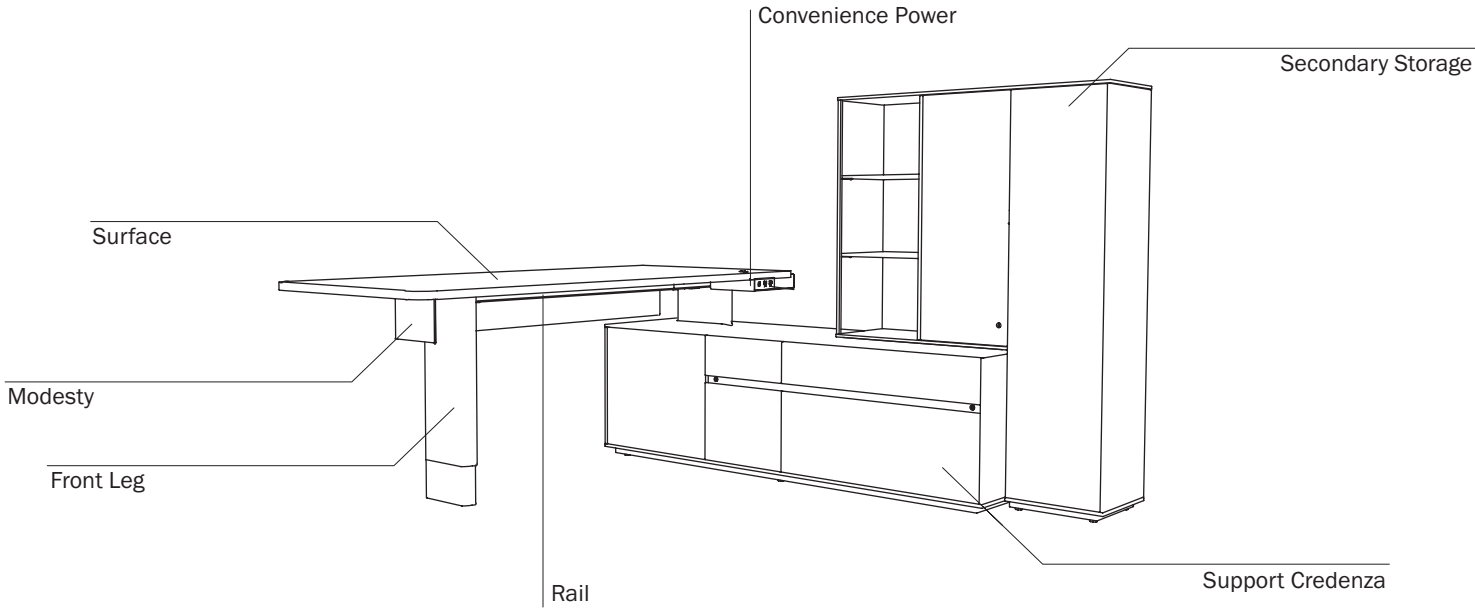
# ASSEMBLY

Tia Office



View Digitally

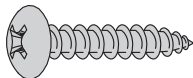
# Tia Office Typical



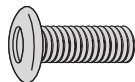
**WARNING — Risk of Fire or Electric Shock.** It is possible for this office furnishing system to be connected to more than one source of supply. Disconnect all sources prior to any servicing. A single circuit shall not be powered by more than one source.

**WARNING – For commercial use only**

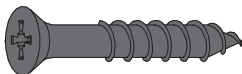
## Fasteners



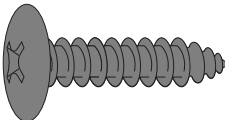
#10x1"  
Pan Head Wood  
Screw (122850)



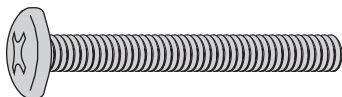
M6-1x12mm  
Button Head Socket  
Cap Screw (125290)



#8 1-1/4"  
Particle Board Screw  
(122805)



Pan Head Wood Screw  
#10x3/4" (122875)

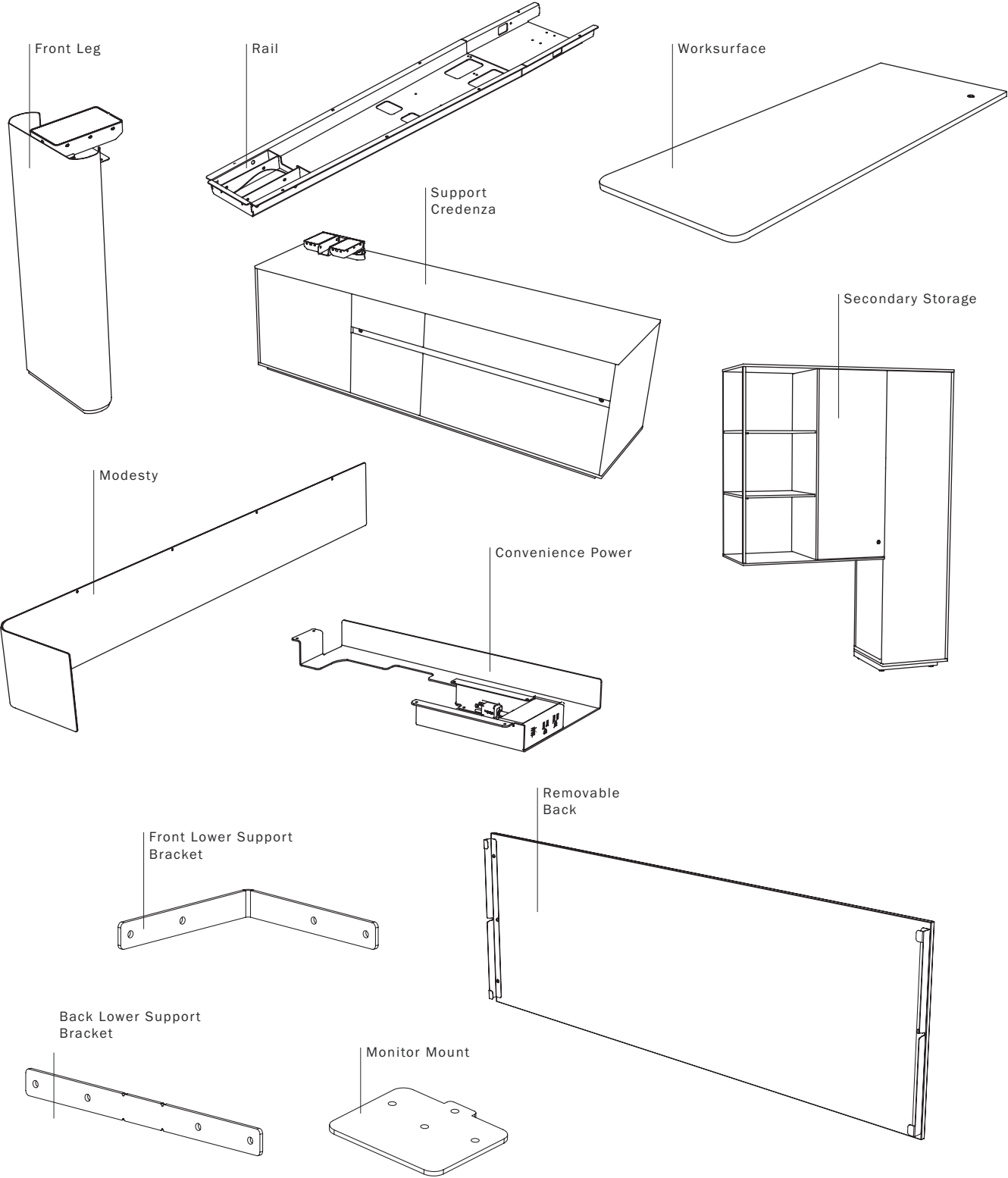


M6-1x40mm Phillips  
Pan Head Machine  
Screw (125293)



M6-1x12mm Nylock Nut  
(888152)

# Tia Office Basic Components

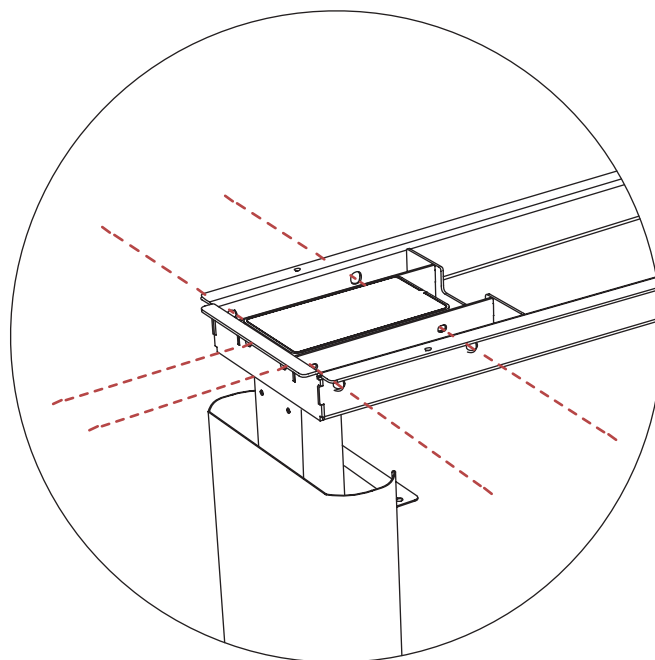
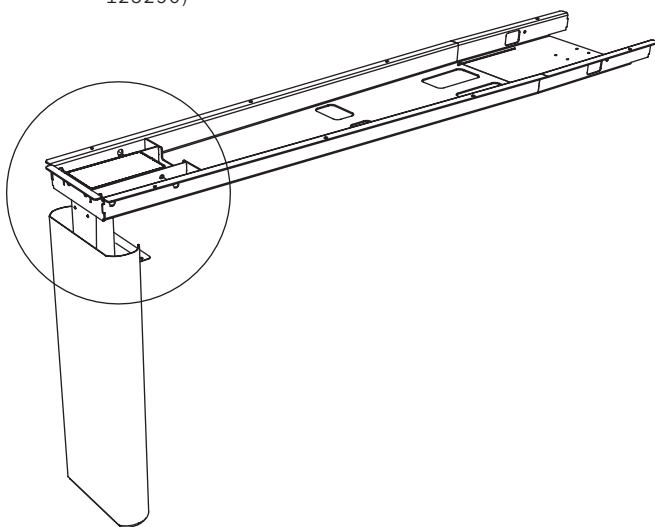


## 1. Attach Leg to Rail

Drive 6 x M6 screws through the rail and into the head of the lifting column in the holes indicated.



M6-1x12mm  
Button Head Socket  
Cap Screw (125285 or  
125290)

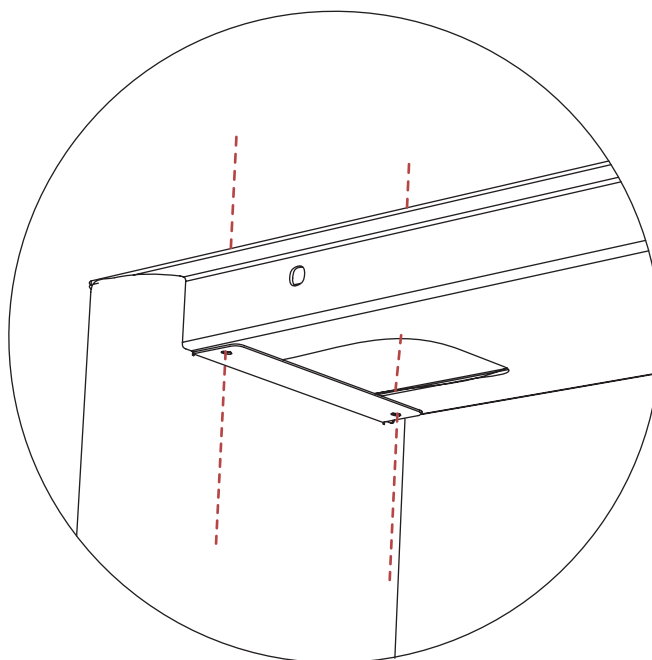
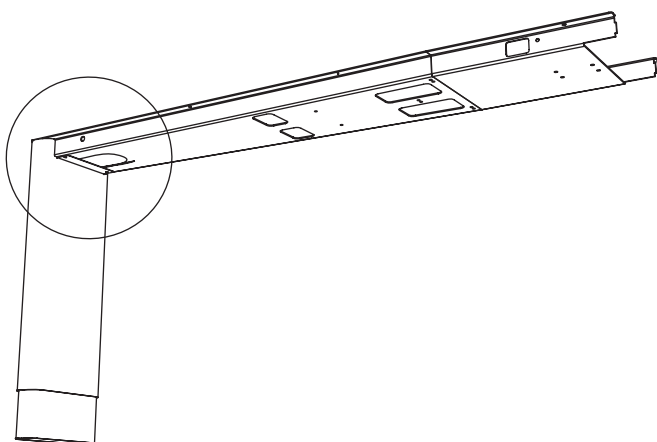


## 2. Attach Upper Shroud

Attach the upper shroud to the rail with 2 x M6 screws.

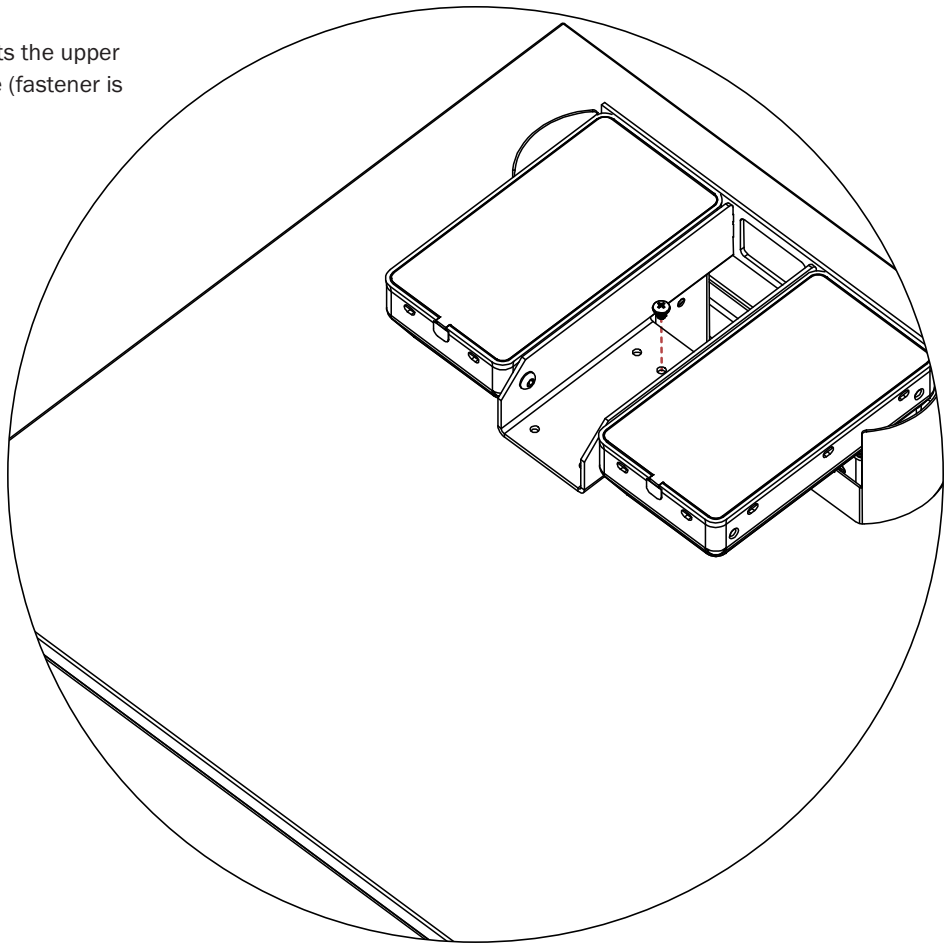


M6-1x12mm  
Button Head Socket  
Cap Screw (125285 or  
125290)



### 3. Remove Screw

Remove the screw that mounts the upper leg mount to the cabinet case (fastener is for shipping purpose only).



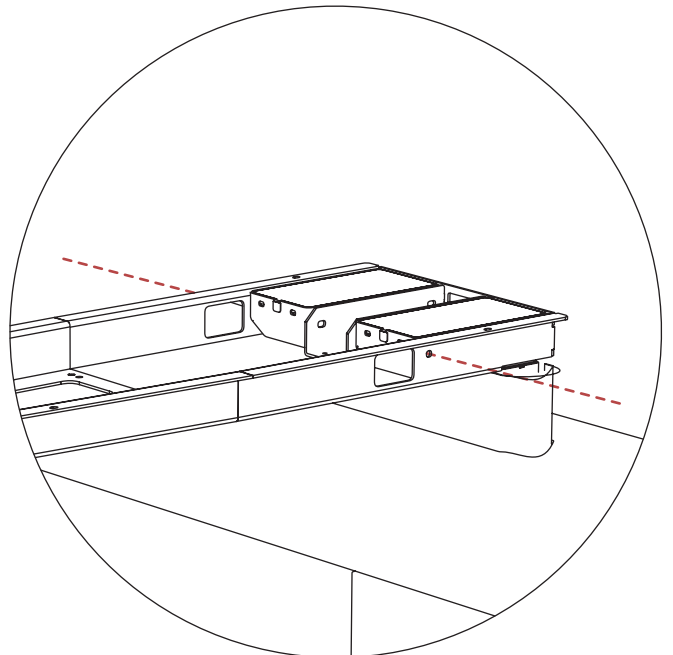
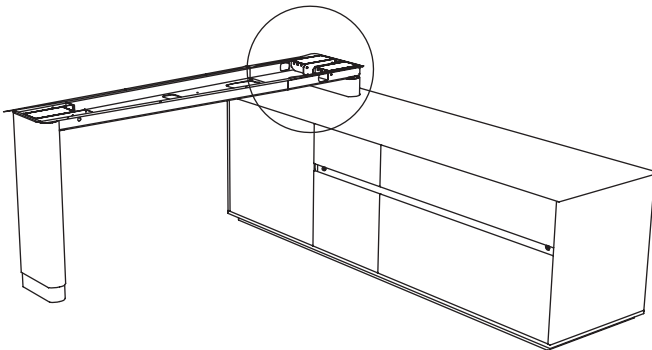
### 4. Credenza to Legs

Set the rail + outer leg assembly in place atop the support credenza. Loosely secure 2 x M6 screws through the rail into one of each of the lifting columns as shown below.



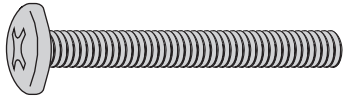
x 2

M6-1x12mm  
Button Head Socket  
Cap Screw (125285 or  
125290)



## 5. Raise Legs

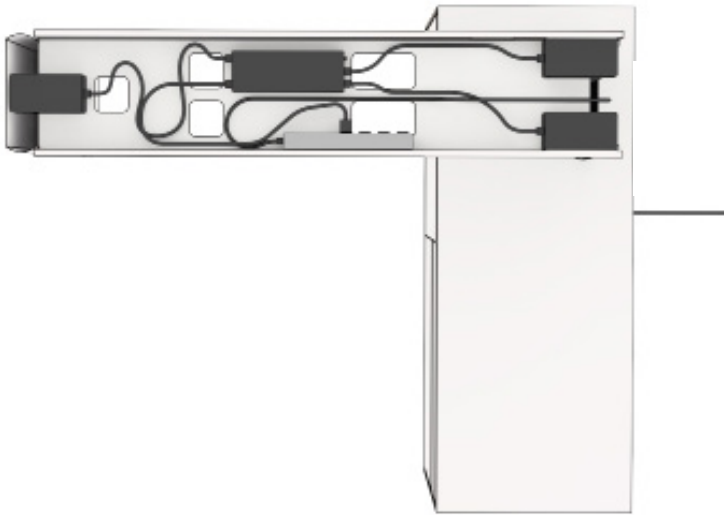
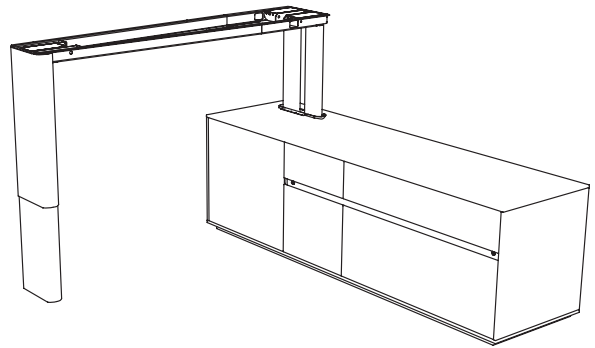
Connect the three Linak lifting columns to the control box. Plug the utility power into a wall outlet and make sure the control box is plugged into the utility power. Temporarily attach a switch to the control box and raise the legs to max height.



M6-1x40mm Phillips  
Pan Head Machine  
Screw (125293)



M6-1x12mm Nylock Nut  
(888152)



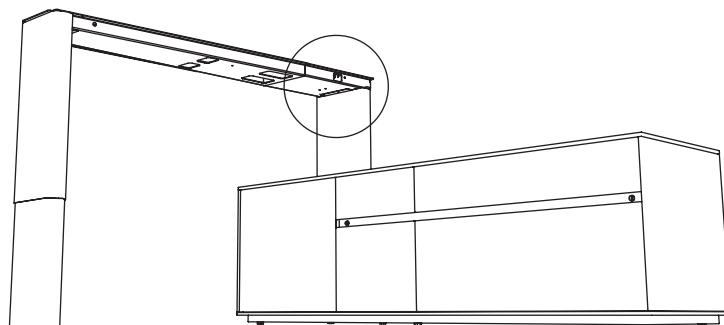
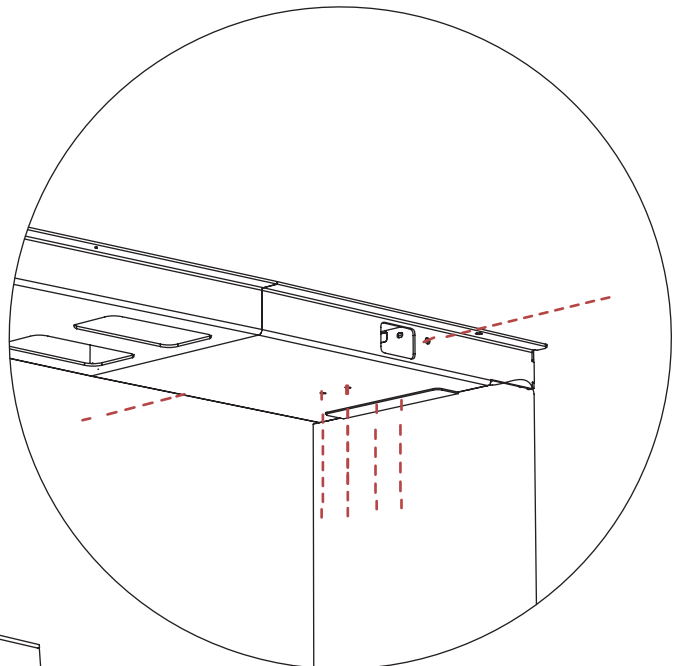
## 6. Secure Rear Legs

Loosely drive 4-M6 screws into the underside of the rail in the holes shown. Make sure the rear two screws capture the leg shroud. Tighten all 4 screws in the rear leg assembly to fully secure the rear leg.



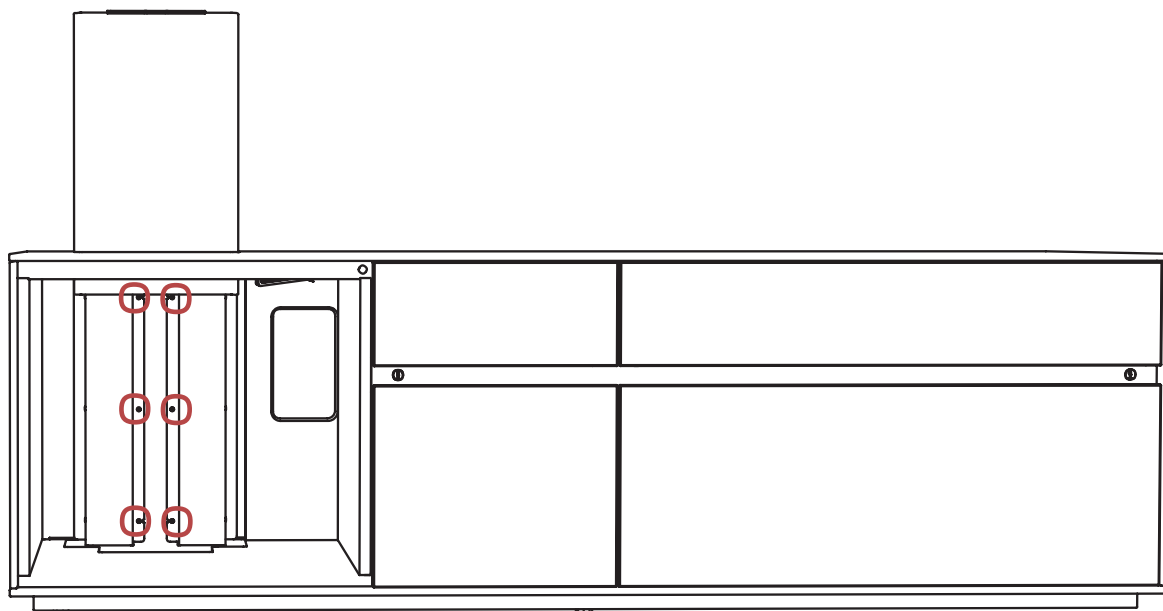
M6-1x12mm  
Button Head Socket  
Cap Screw (125285 or  
125290)

x 4



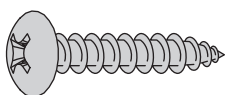
## 7. Leg Bracket

Tighten the 6 M6 nuts on the leg bracket in between the two lifting columns inside the tech cabinet. The nuts will already be installed, however they will need further tightening to fully secure the lifting columns.



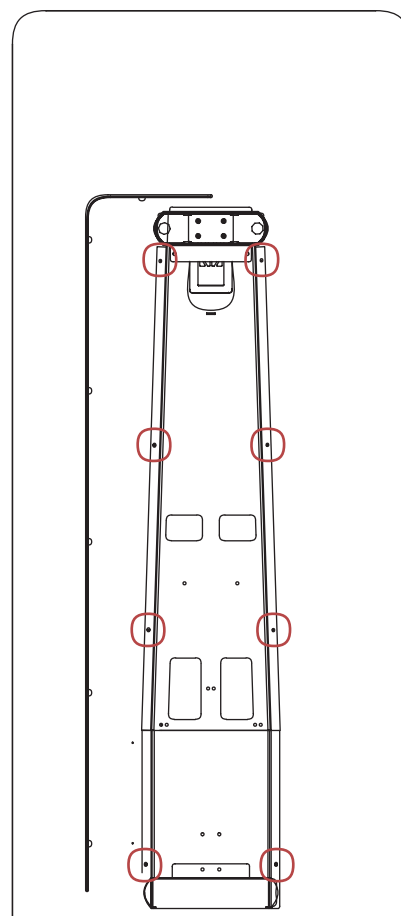
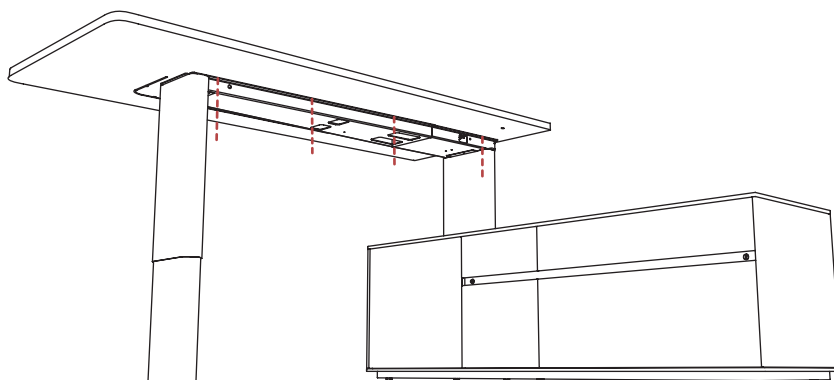
## 8. Worksurface

Place the worksurface on the legs/rail assembly. Secure the surface to the rail with 8 wood screws in the holes shown. Finish by placing the control switch in the worksurface dado and routing the cord to the control box, through the opening in the side of the rail.



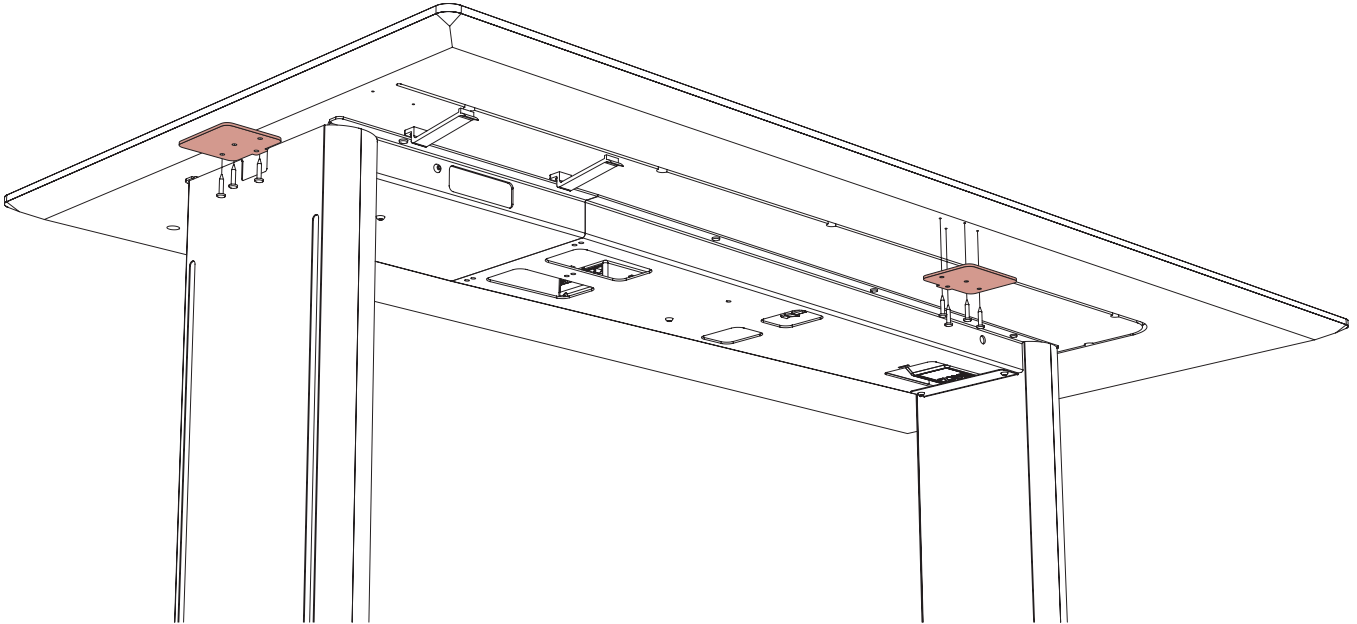
x 8

#10x1"  
Pan Head Wood  
Screw (22850)



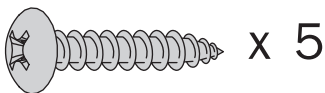
## 9. Attach Monitor Arm Bracket (Optional)

If using a monitor arm on a Knife edge, attach the monitor arm bracket in the location the monitors will be positioned. In the case of it attaching on the back edge, slide the bracket into the tab on the rail and only attach three screws.

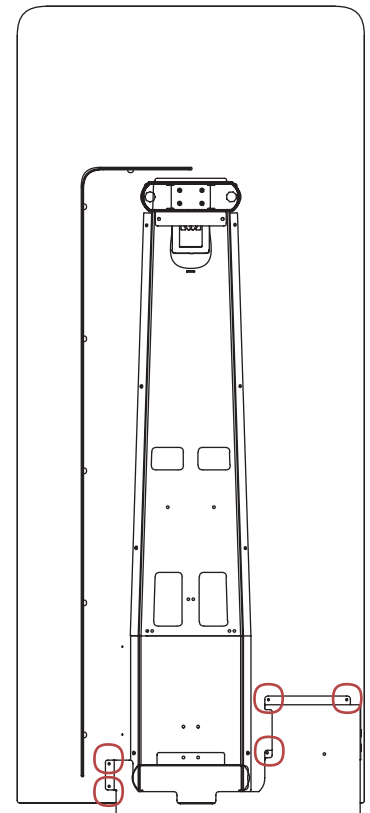
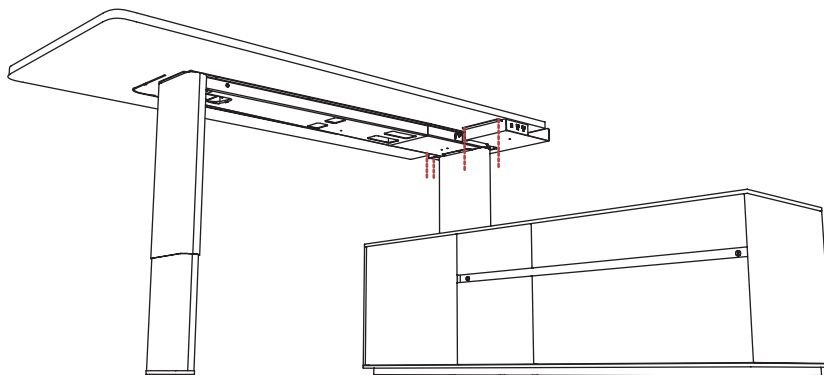


## 10. Optional: Convenience Power

Secure the Convenience power unit to the underside of the work surface with 5 wood screws in the holes shown below.



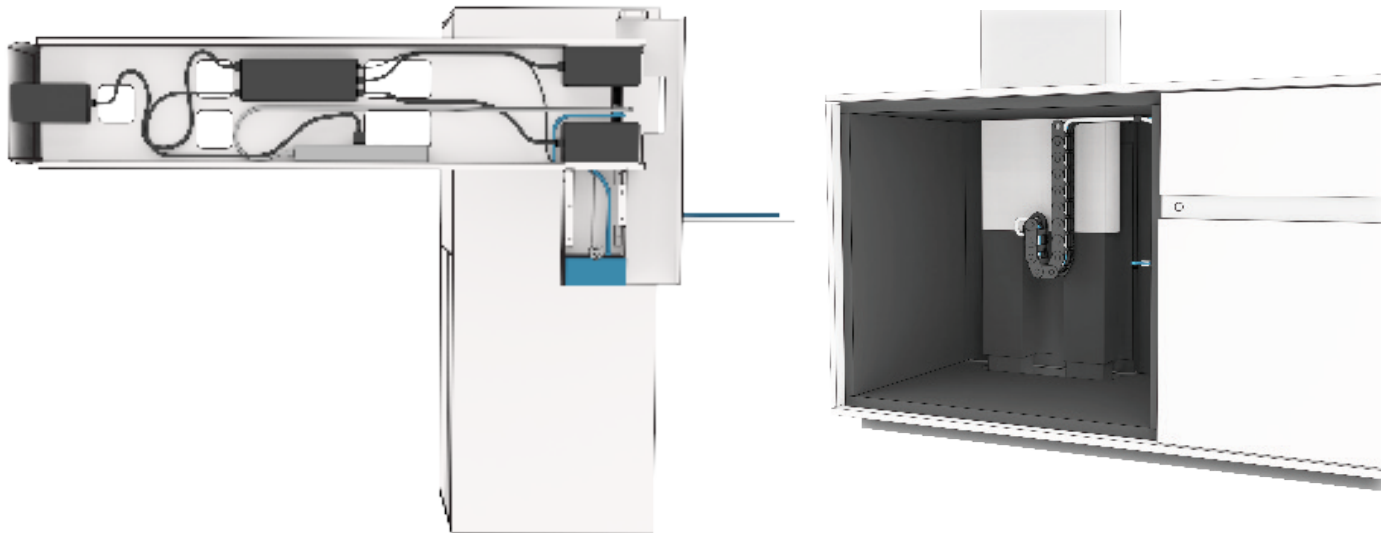
#10x1"  
Pan Head Wood  
Screw (22850)





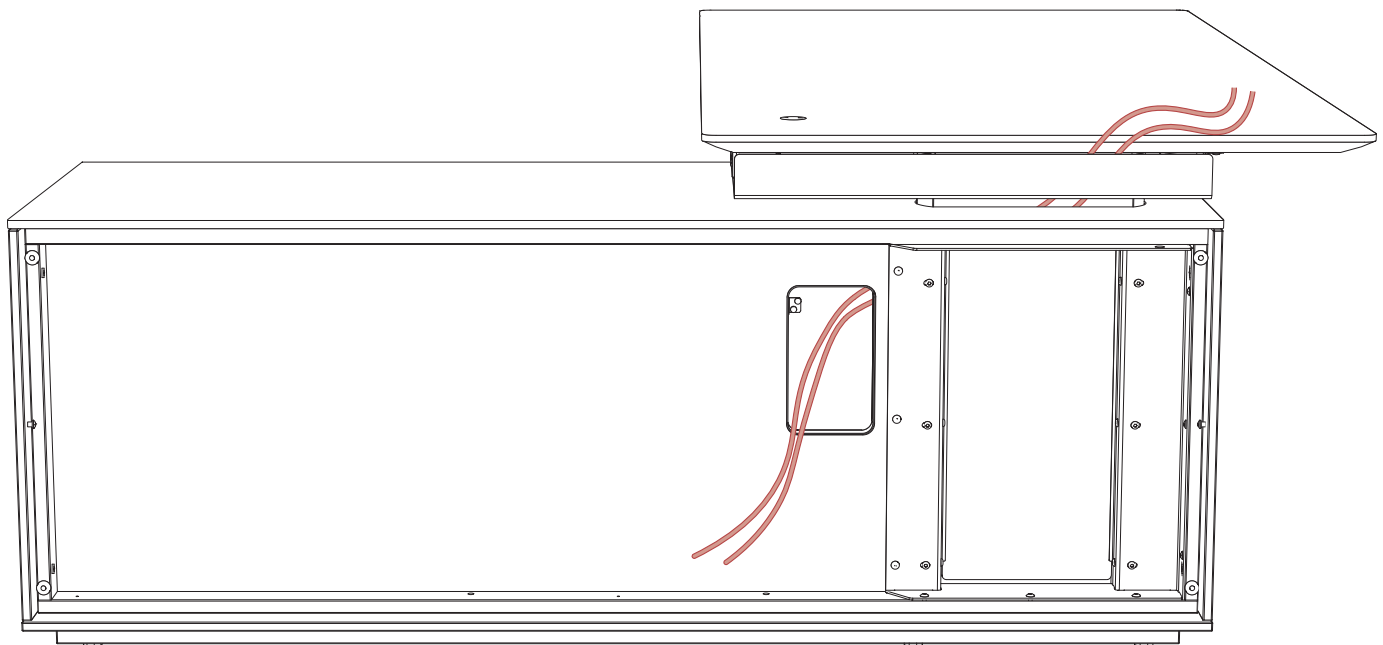
## 11. Cable Routing

Run the Utility power cord, and the convenience power cord through the rail and into the rear leg shroud between the lifting columns. Then route them through the energy chain and alligator clips inside the tech cabinet.



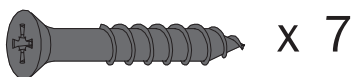
## 12. Cable Routing

Finally run the cables out the back of the support credenza and to the proper outlets.



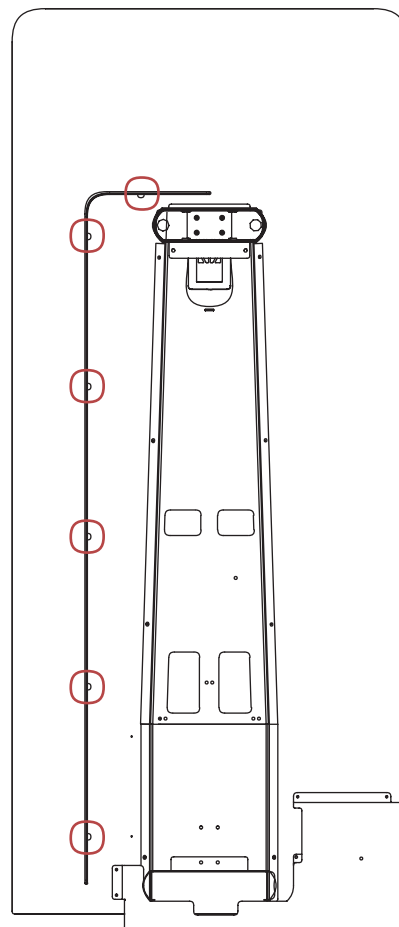
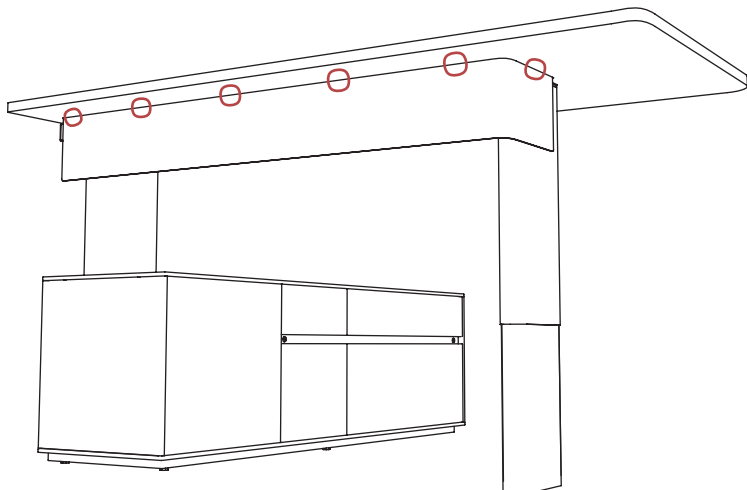
## 13. Optional: Modesty

Place the modesty into the groove on the underside of the worksurface. Drive 6 wood screws diagonally through the modesty and into the worksurface.



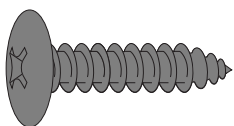
x 7

#8 1-1/4"  
Particle Board Screw  
(122805)



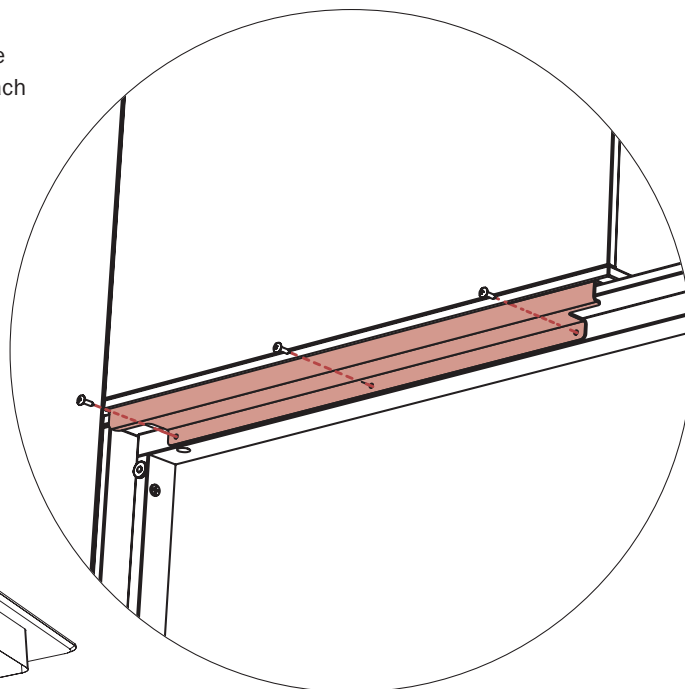
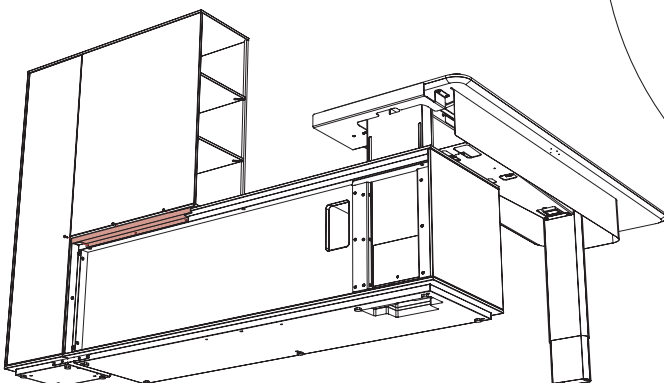
## 15. Optional: Mount Secondary Storage

Remove the optional back cover of the credenza. Place the secondary storage onto the support credenza. Attach the bracket to the inner-top panel of the credenza with #10 x 3/4" wood screws



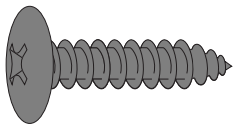
x 3

Pan Head Wood Screw  
#10x3/4" (122875)



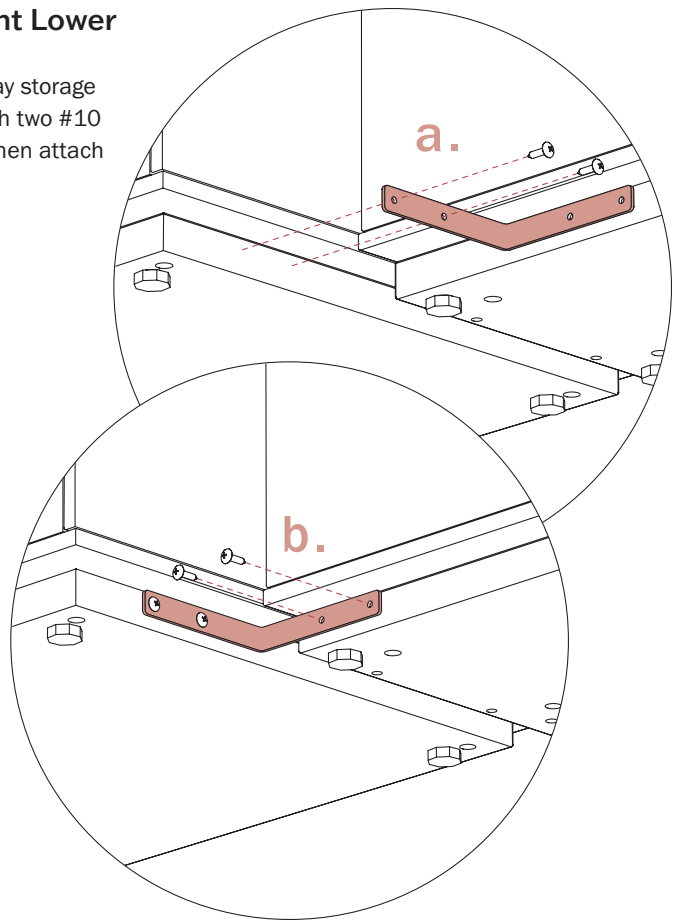
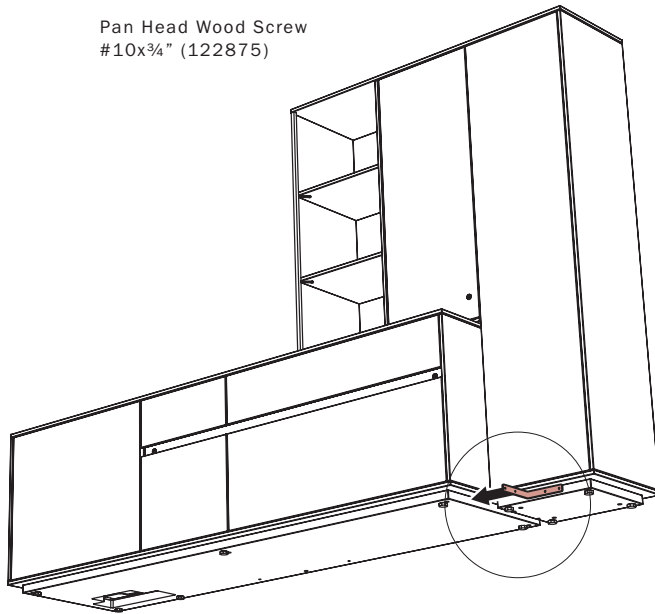
## 16. Optional: Mount Secondary Storage Front Lower Bracket

Place the L-shaped bracket onto the front of the secondary storage plinth, and the side of the credenza plinth. (A) Attach with two #10 x 3/4" wood screws into the plinth of the credenza, (B) then attach with two screws into the plinth of the secondary storage.



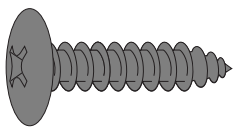
x 4

Pan Head Wood Screw  
#10x3/4" (122875)



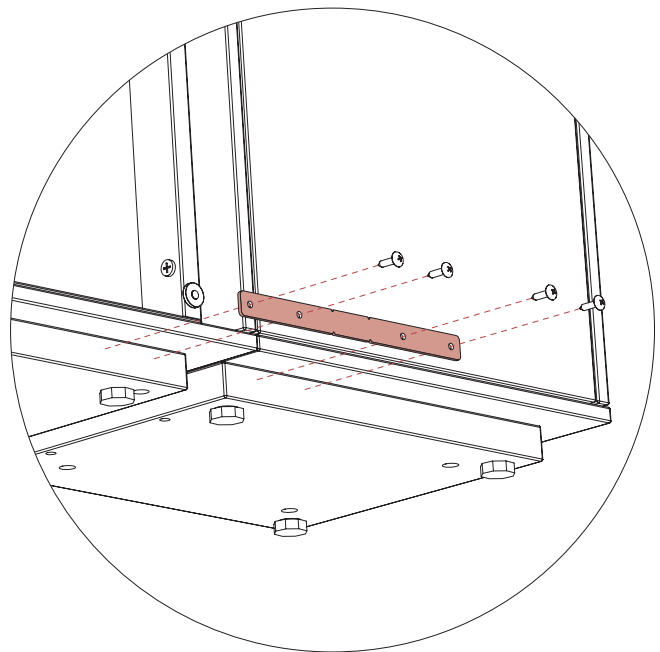
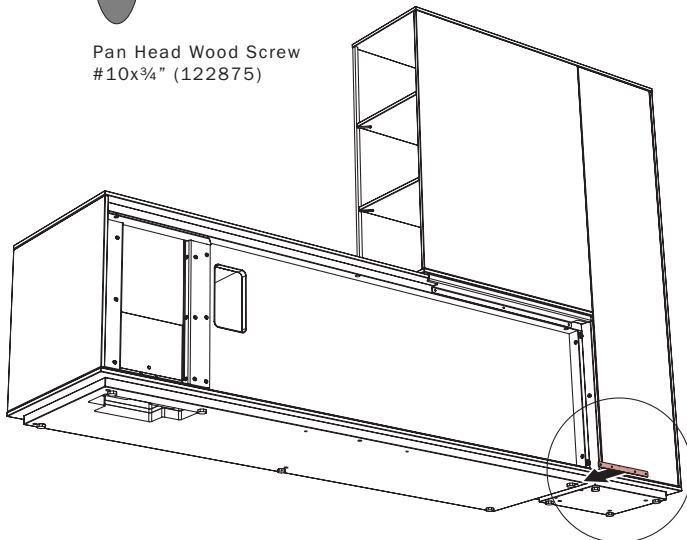
## 17. Optional: Mount Secondary Storage Back Lower Bracket

Place the flat bracket onto the backside of the plinths of both the secondary storage and the credenza. Attach with four #10 x 3/4" wood screws.



x 4

Pan Head Wood Screw  
#10x3/4" (122875)



## 18. Optional: Attach Back Panel

If the back of the cabinet is exposed, cover the back with the optional back panel. Hook the two metal bracket ends of the back panel to the bushings on the inside of the side panels. The panel will be held in place with magnets on top and bottom.

